



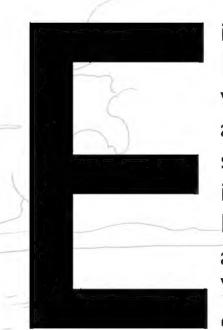


It's always a gamble ordering the "Chef's Mood Pasta." What if his mood is "I'm not making any pasta today," or "I want to eat the pasta today"? You're out of a pasta. You'd really need to know the chef's latest state of mind. "The chef's daughter scored 100 on her test. Chef's Mood Pasta!!" Wow, that sounds yummy! "The chef's wife cheated on him... Chef's...Mood Pasta..." Umm... Anyway! Let's follow the adventures of our moody captain!! Volume 66 begins!!

-Eiichiro Oda, 2012

20





iichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga **Wanted!** won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure **One Piece**, which debuted in **Weekly Shonen Jump** in 1997, quickly became one of the most popular manga in Japan.



Character · 登場人物 ·





















ポーイン列島にて、〝狙撃の王様〟になる 為、ヘラクレスンの教えを受け合流。

(狙撃手 懸賞金3000万形)





「カマバッカ王国」にて、新人類拳法の使 手達と戦い、更なる成長を遂げ合流。



Franky

手長族に捕まり見世物となるも、大スター *ソウルキング、ブルックとして合流。

え、、アーマードフランキー、となり合流。

【船大工 懸賞金4400万形】

















The story of ONE PIECE 1»66

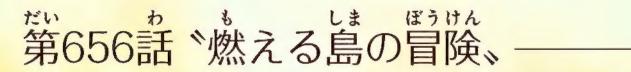




^{ップ みち} 、 タイヨウへと続く道、

CONTENTS

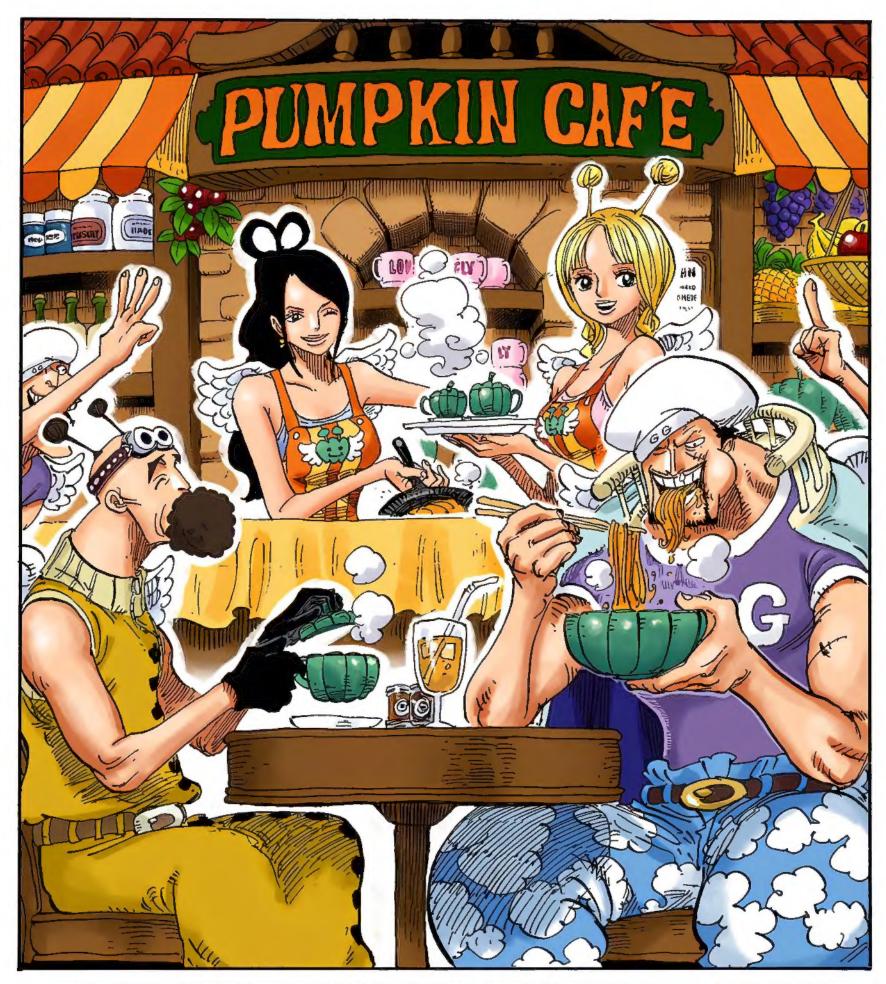
第647話、止まれノア、007第648話、タイヨウへと続く道、027第648話、タイヨウへと続く道、027第649話、タイやヒラメの舞い踊り、047第650話、知っておくべきだつの変化、067第651話、新世界からの声、084第652話、箭途多難の予意、105第653話、ヒーローの帽子、123第654話、《AM(小辞)、143第655話、パンクハザード、163



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Chapter 647: STOP, NOAH

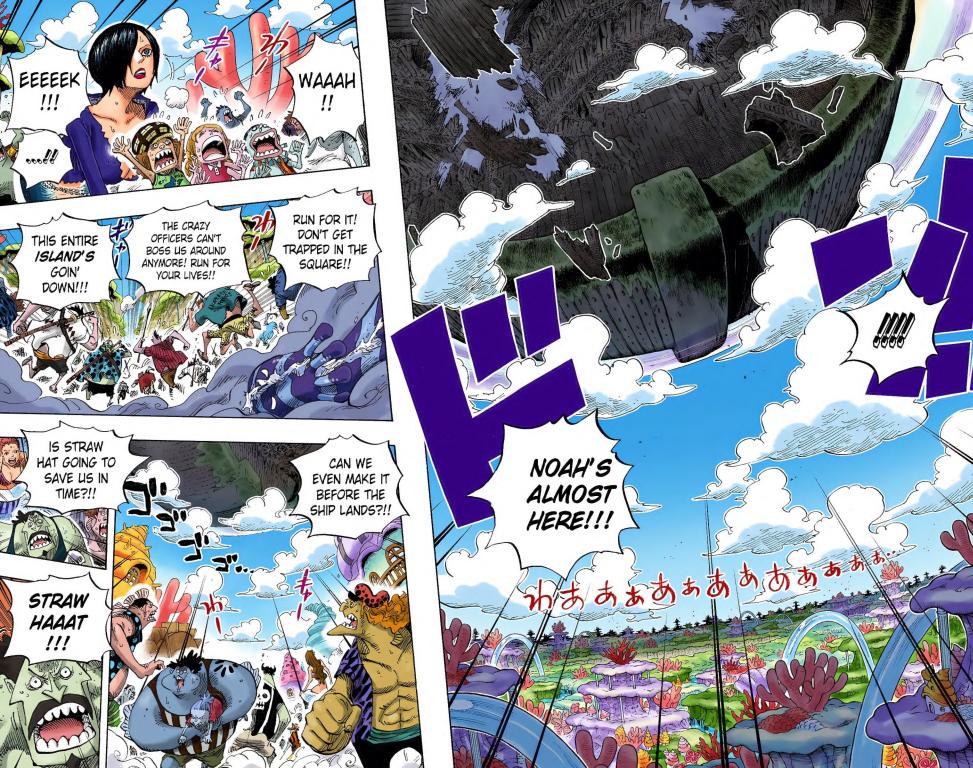


DECKS OF THE WORLD, VOL. 30: "SKYPIEA—RAKI AND CONIS' PUMPKIN CAFÉ SPECIALTY: PUMPKIN NOODLES"















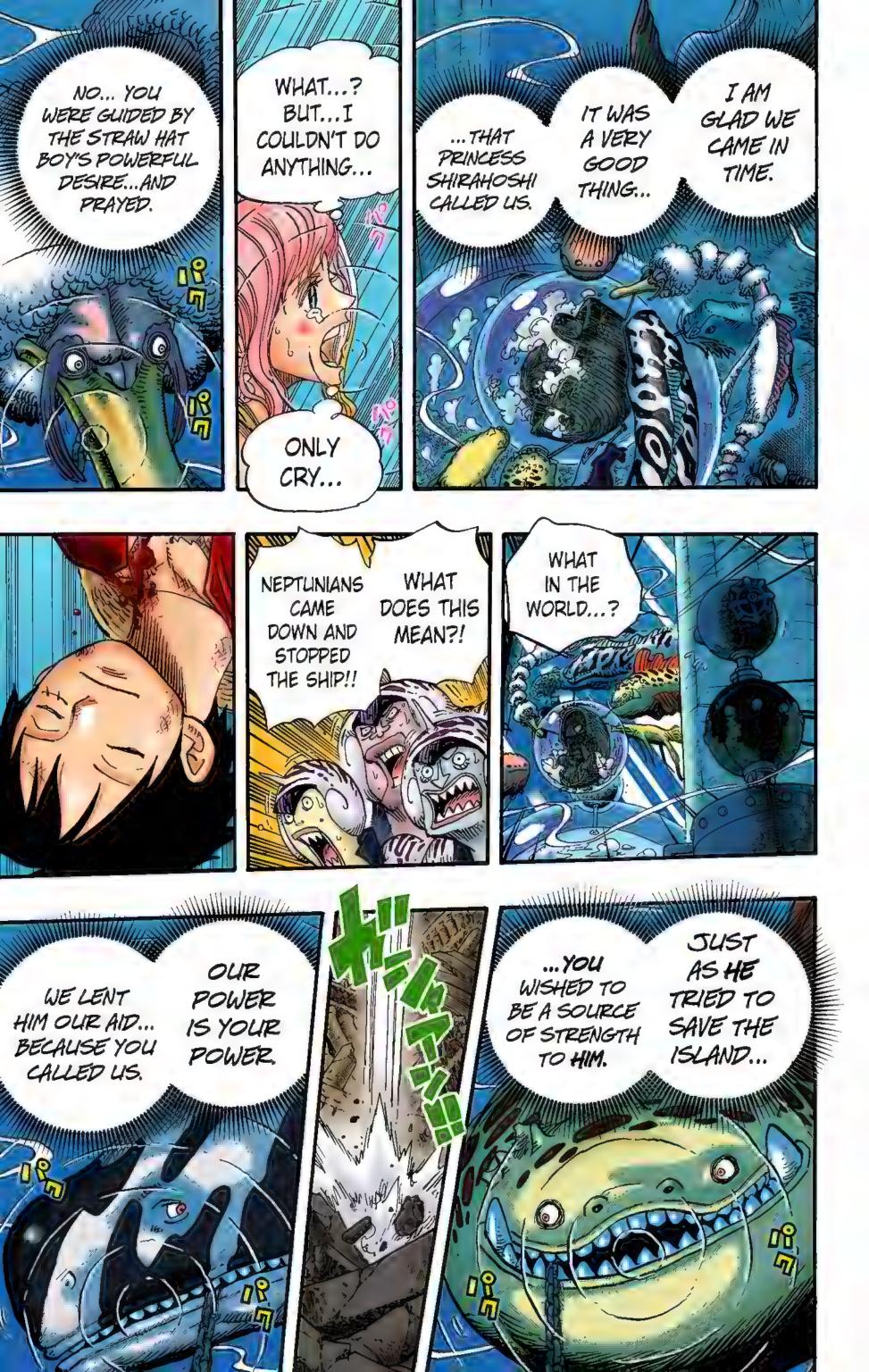


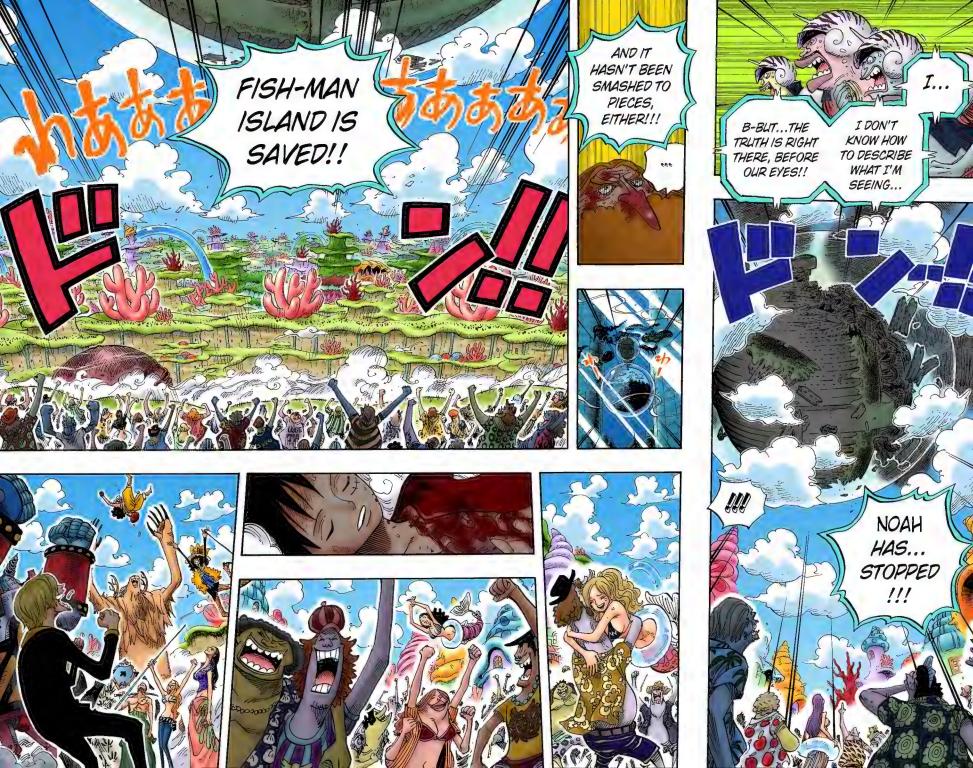


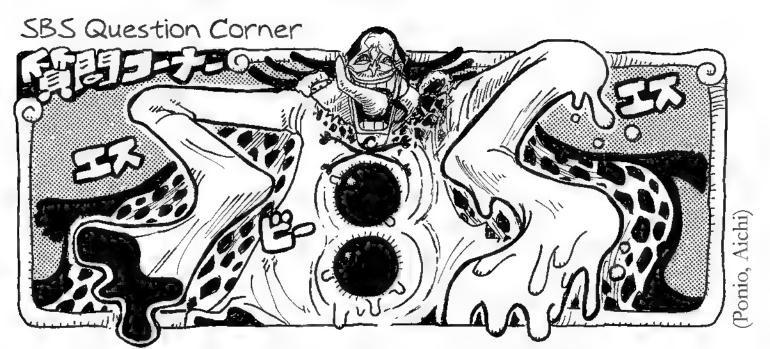












Q: Greetings, Mr. Oda and readers of *One Piece*. I am a bonafide **psychic**, and I am going to correctly predict what Mr. Oda wants to say right now.

"Start the SBS." Well? Impressive, isn't it?

--M. Mimori

A: You're right!!! I thun?! How did you know?! Geez, that was freaky!!

-en

- **Q**: Is Akainu's wiener magma-y? --Wi
- A: Hey!
- **Q**: Is Aokiji's wiener chilly?
- A: Stop that!
- **Q**: Is Kizaru's wiener flashy? -Er
- A: Knock it Off!! Are these questions really appropriate for the start of the BOOK? Yes to all three!!! 公司
- **Q**: Odacchi, Odacchi, when does the New World Nami full-body pillow come out?

--Captain Nobuo

- A: I don't know!! ? Look, I'm not involved with merchandising, nor do I know everything about every product! Although, if I could design one, I'd love to have Franky's arms. You could put them on over your arms and grab people's heads with them. And they'd make cool sounds and everything. Bandai, can you start working on that?
- Q: Why do you draw yourself as a fish? Knowing you, I'm sure there's a very deep and thoughtful meaning behind it!

--Emi@3!04

A: There's no meaning behind it at all!

Q: If you cooked the giant kraken, how many octopus fritters could you make?

--Hunting Pirates

A: Good Question. Even if you were on the generous side in terms of doling out the portions...you could probably make ten million fritters. So, at eight per pack...that's one and a Quarter million servings! Food for one and a Quarter million people! Wait, don't eat your friends!! 3



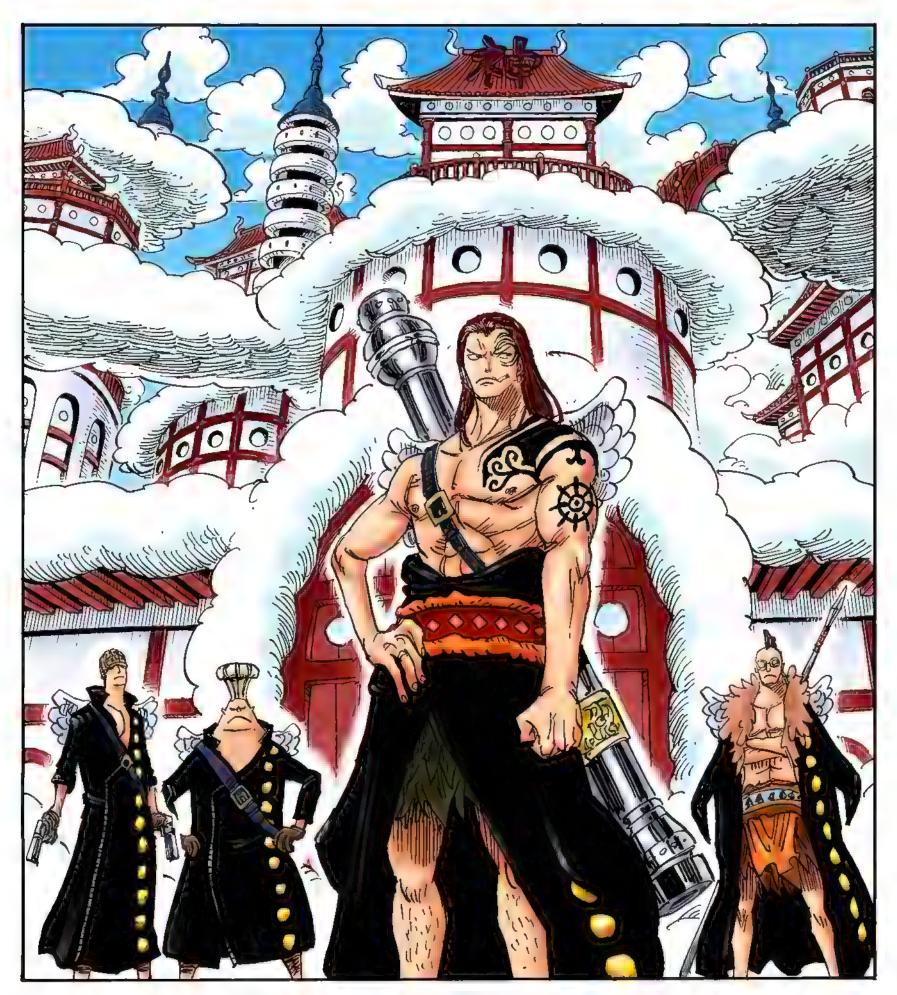








Chapter 648: THE ROAD TOWARD THE SUN



DECKS OF THE WORLD, VOL. 31: "SKYPIEA—KAMI'S GUARDIANS"





SO, THE POWER GREAT ...HAS ENOUGH TO FINALLY DESTROY THE WORLD

AWAKENED !!!

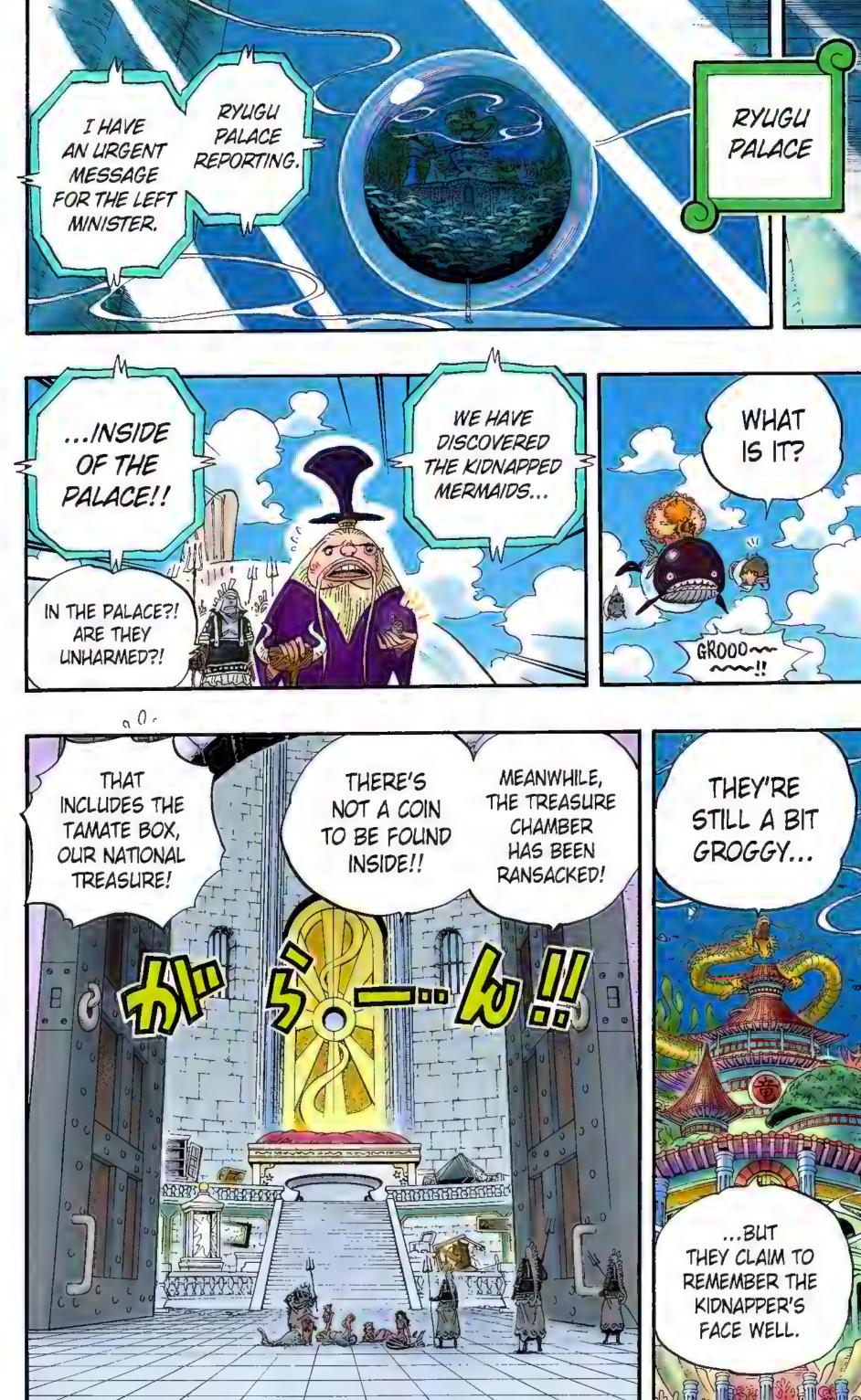


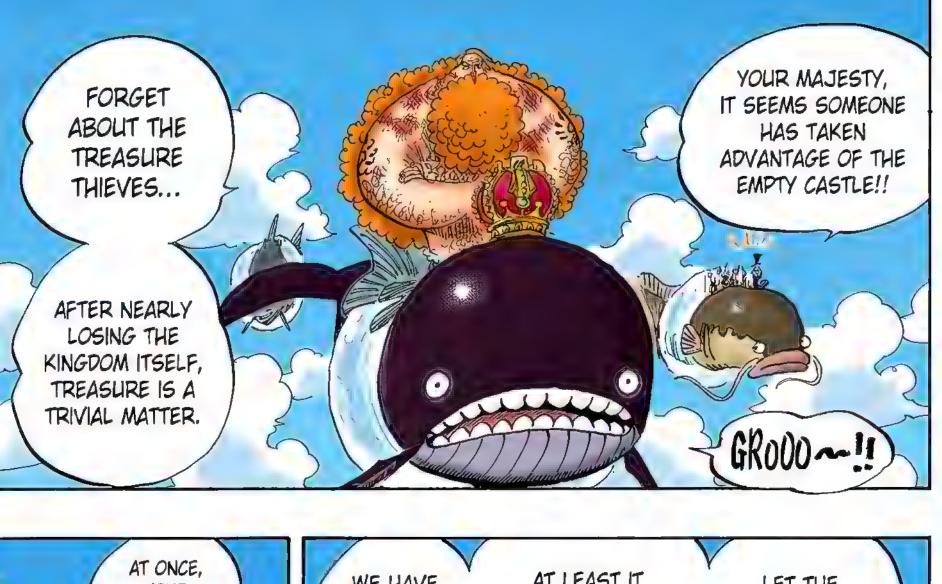


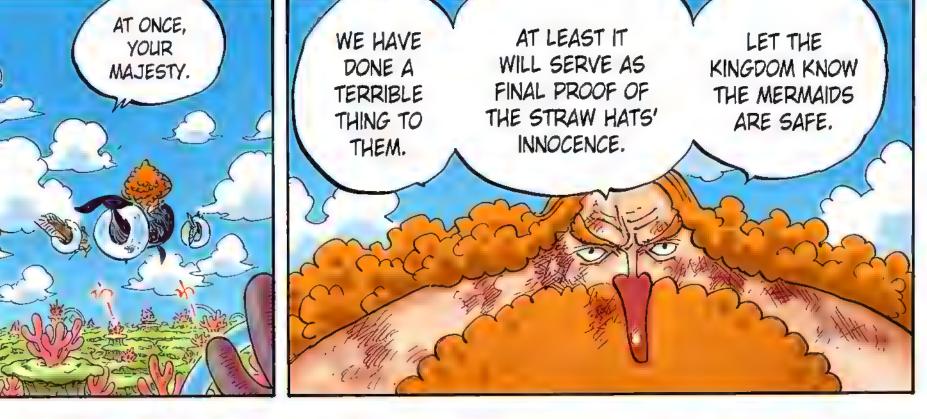




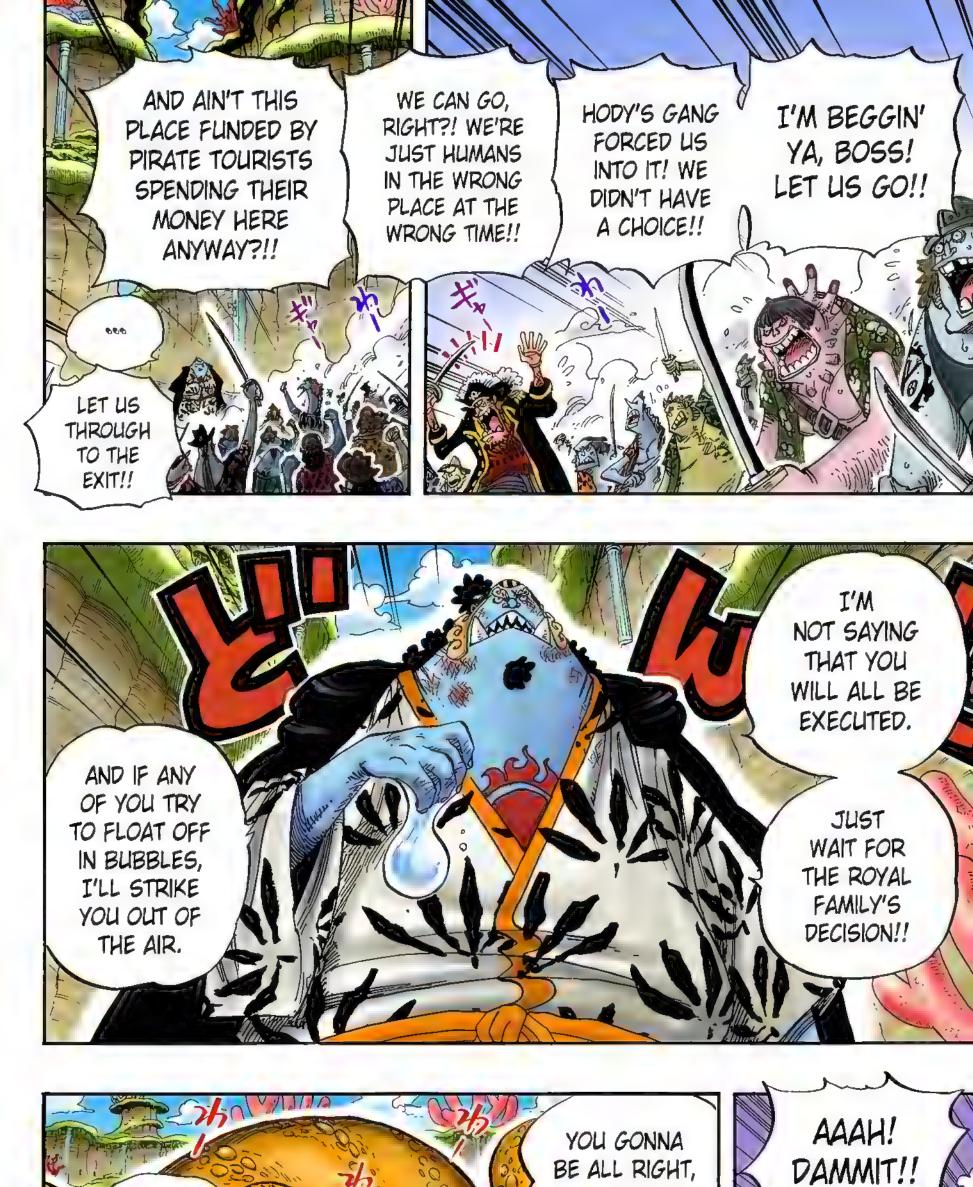
















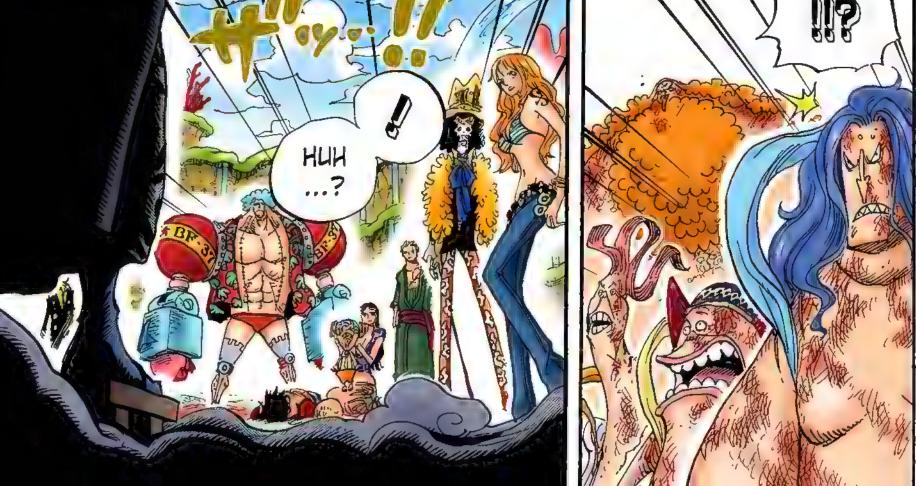


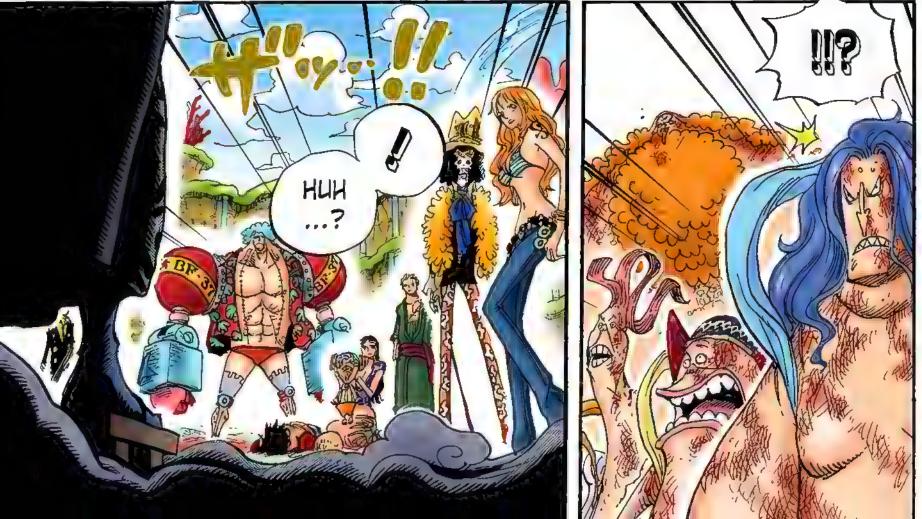
















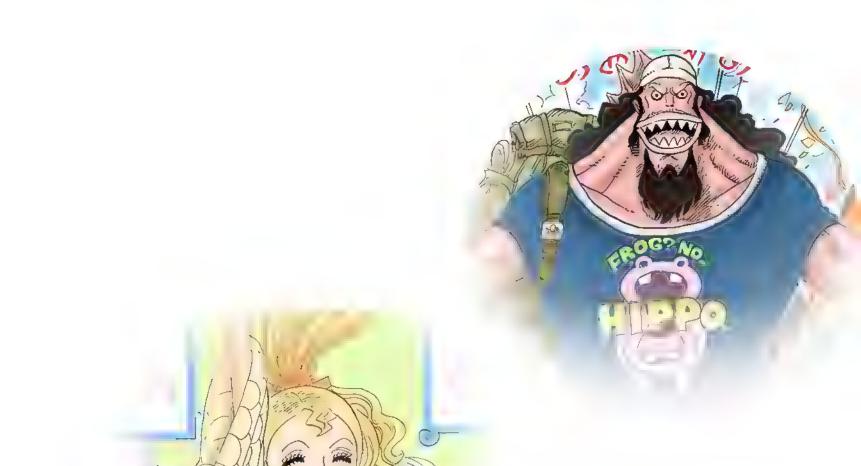












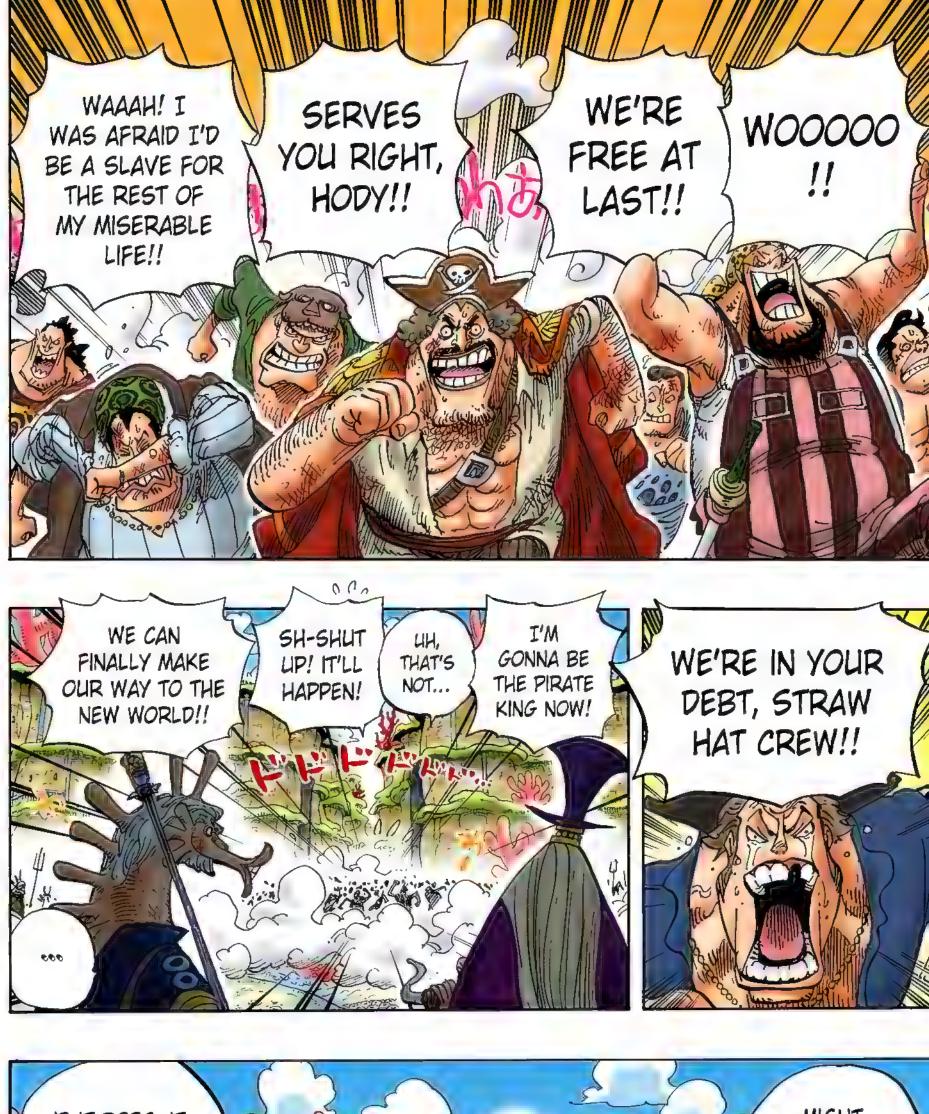
vol.66 #648 "Taiyo heto tsuzuku michi"

Chapter 649: THE DANCE OF BREAMS AND PLAICES



DECKS OF THE WORLD, VOL. 32: "SKYPIEA—GOD IS PLEASED WITH THIS YEAR'S CROP"





IF IT DOES, IT IS NEITHER HERE NOR THERE. MIGHT NOT THEIR HATRED FOR

HODY ...

TTTTTTTTTT

THIS ISLAND HAS LONG BEEN A TOURIST ATTRACTION AND REST SPOT FOR HUMAN PIRATES. THEY HAVE NO REASON TO TURN ON THE REST OF US.

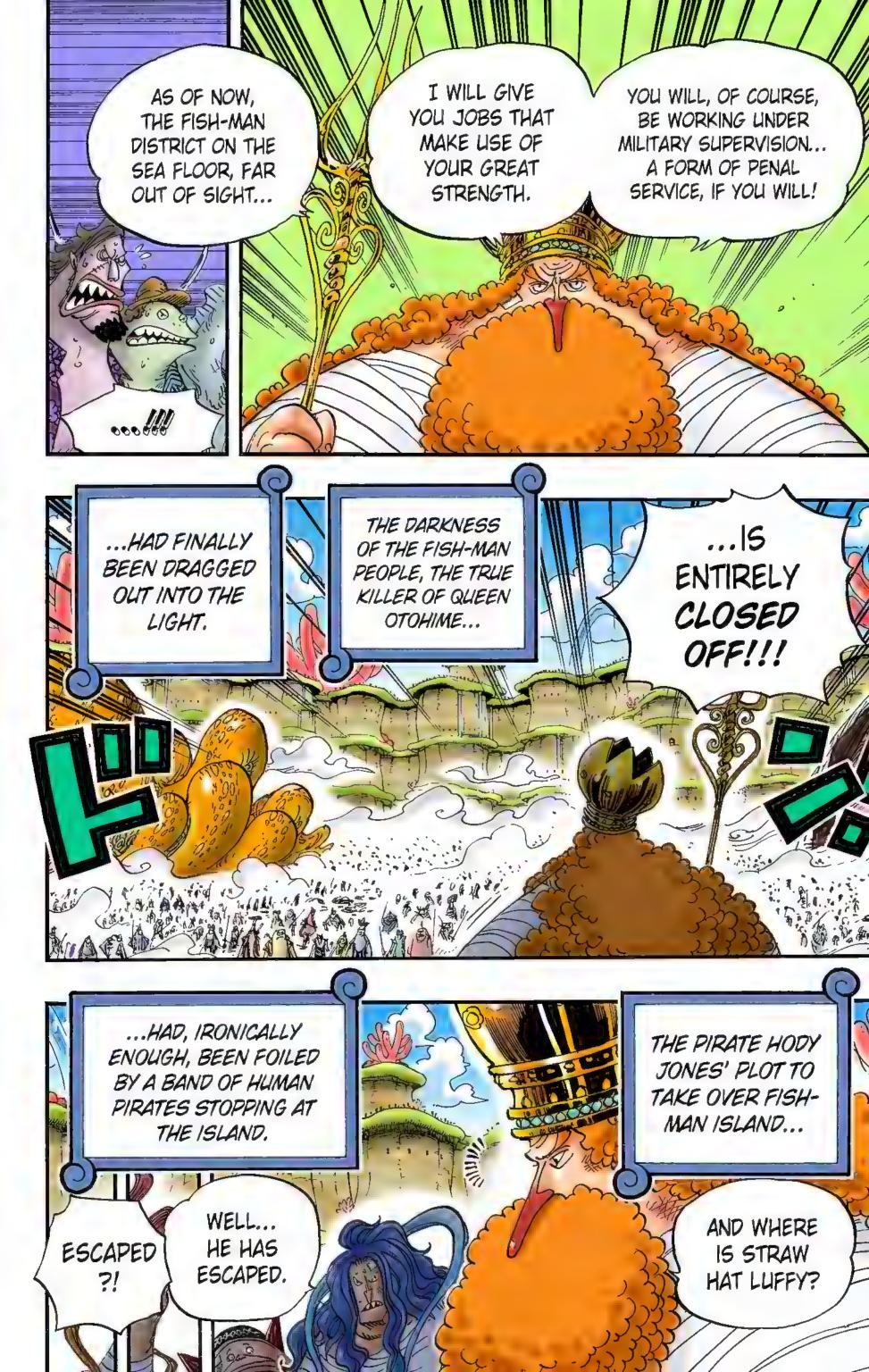
...NOW BE TURNED UPON FISH-MEN AS A WHOLE?

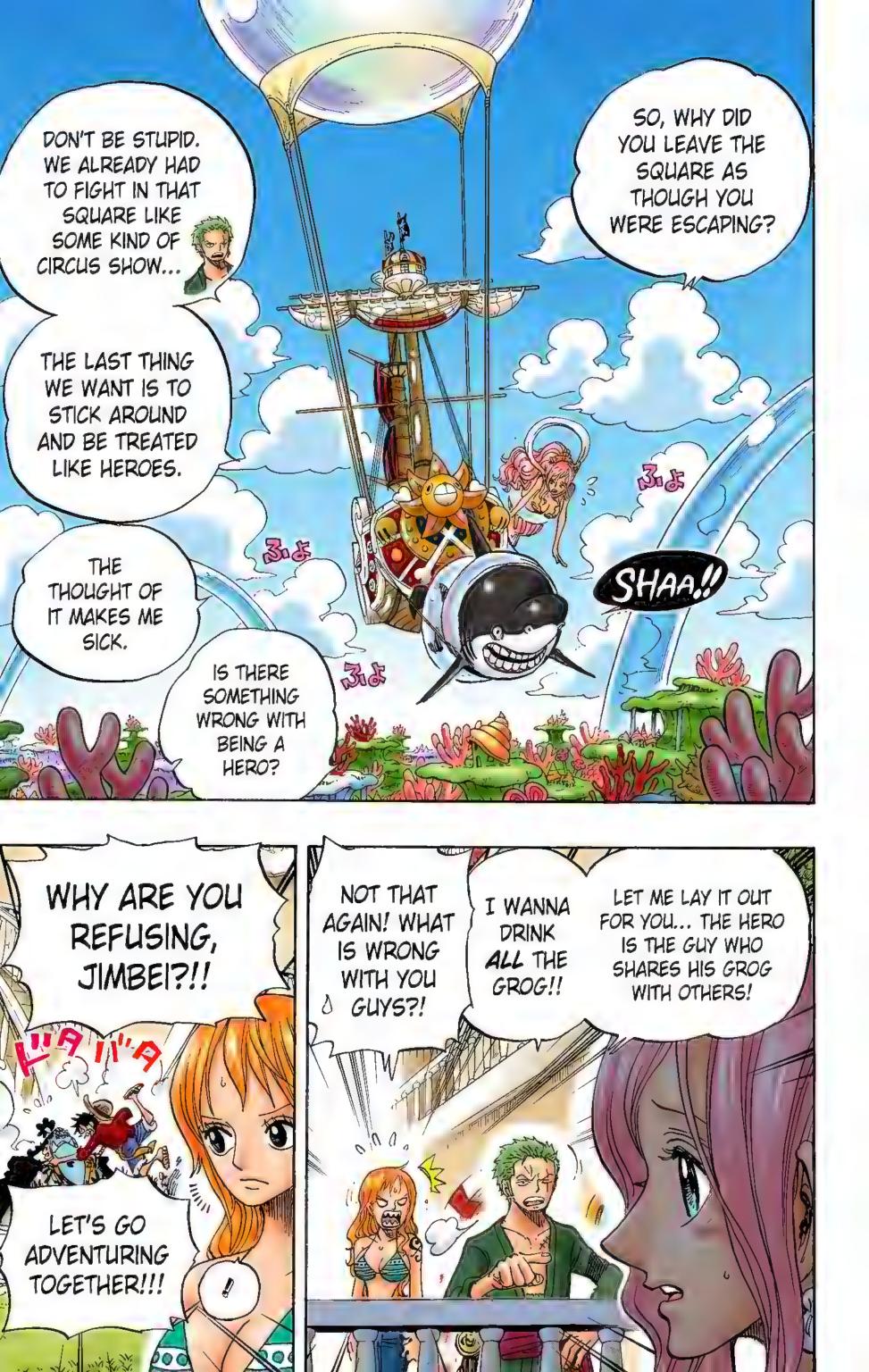


I'D RATHER YOU CAN'T, YOU WANT ... WE WON'T WHAAAT HAVE YOUR MAJESTY !! US TO LIVE BE ABLE TO LET THAT THAN IF THOSE ?!! UNDER THE OUR CHILDREN HODY'S TYPES ARE LAW?! PLAY IN THE TYRANNY.















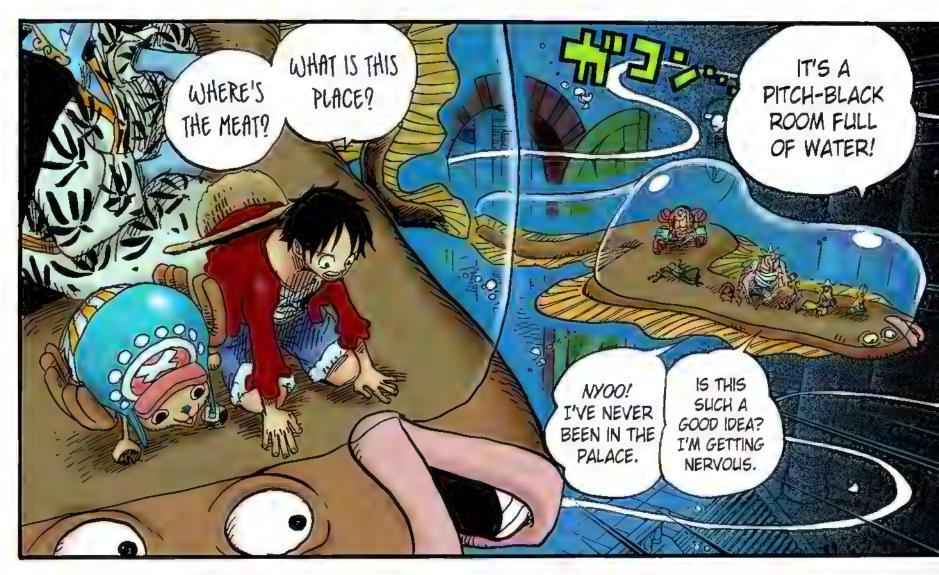
















LOOK AT ALL THE SOLDIERS DOWN THERE.

































FOR IT IS NOT UNTIL THE DAY THE PROMISE COMES ABOUT THAT NOAH WILL FULFILL ITS ACTUAL PURPOSE!!

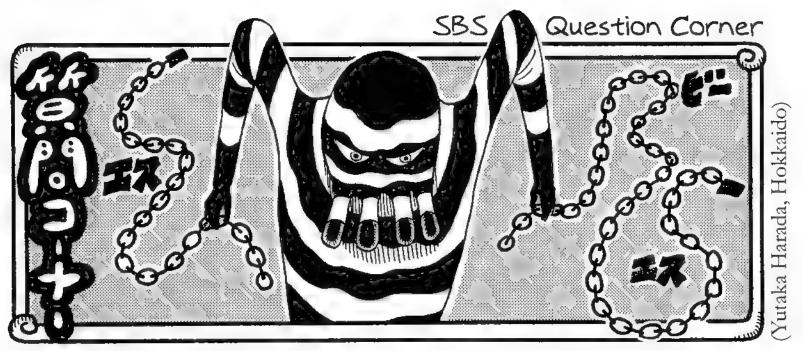


SO WE BELIEVE IN THAT DAY, AND UPHOLD OUR PART OF THE PROMISE BY PROTECTING NOAH THROUGH THE GENERATIONS.









Q: Hello, Mr. Oda! Hody turned his dorsal fin into a blade using Shark Slicer. Can Fish-Men remove their dorsal fins? Are they reversible or something? Or is it sticking out of the side? Please explain!!

--Nyaa

A: Oh, that's a weapon that fits over the top.





Q: Howdy, Odacchi! I love One Piece so much, I'll make time for it no matter how busy I am! So I put together a list of Fish-Man emotion T-shirts found in the manga. (it might not be all of them, though) What do you think?!

--Horo Horo Butterfly



A: Ooh! There were a Bunch. Thanks for finding them! They sure don't make much sense when you remove the context, do they? Not very useful. Aloha shirt style is the traditional style on Fish-Man Island, and the Criminal Brand and explanation shirts seem to be the latest trend.

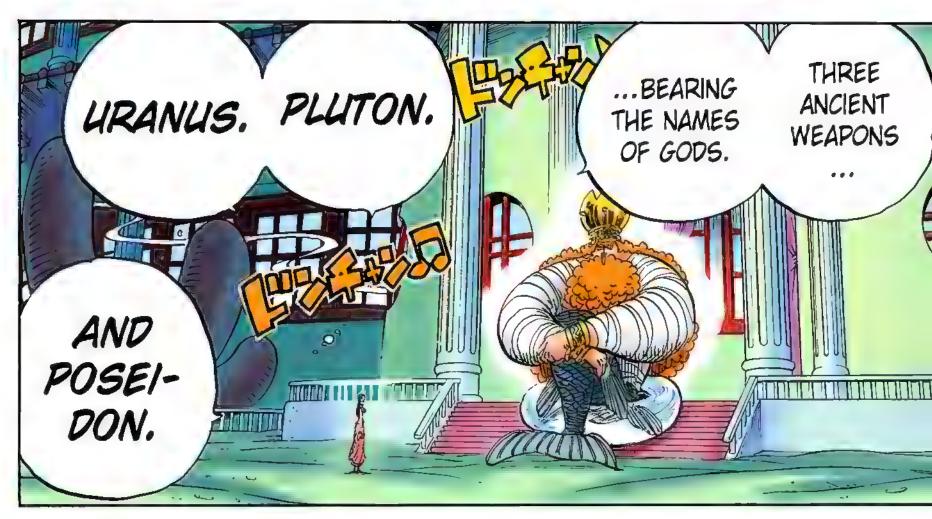


Chapter 650: TWO CHANGES TO BE AWARE OF



DECKS OF THE WORLD, VOL. 33 "LONG RING LONG LAND-TONJIT MEETS HIS GRANDCHILDREN"











AND YOUR OWN DAUGHTER... IS ONE OF THEM...







AOKIJI, WHO ALSO ENJOYED WIDESPREAD SUPPORT FROM HIS OWN SUBORDINATES.

11((11))

N3/R



Q

BUT DIGNITARIES WITHIN THE GOVERNMENT STRONGLY PUSHED FOR AKAINU. DOWN FROM HIS POSITION.

> AND TO TAKE OVER AS FLEET ADMIRAL...





INDEED. WHO CAN SAY WHERE HE IS NOW, AND HOW HE FEELS?

IT WAS CERTAINLY A VERY COSTLY BATTLE FOR THE GOVERNMENT, TO LOSE SUCH AN IMPORTANT FIGURE. SO AOKIJI ISN'T EVEN A SAILOR ANYMORE...

â



CREW

...TEECH

KNEW THEIR

TERRITORY LIKE

THE BACK OF

HIS HAND ...

CONQUERED THAT ENTIRE STRETCH OF SEA...

... USING THE TREMOR-TREMOR POWERS THAT HE STOLE FROM WHITEBEARD'S BODY!! CO CO



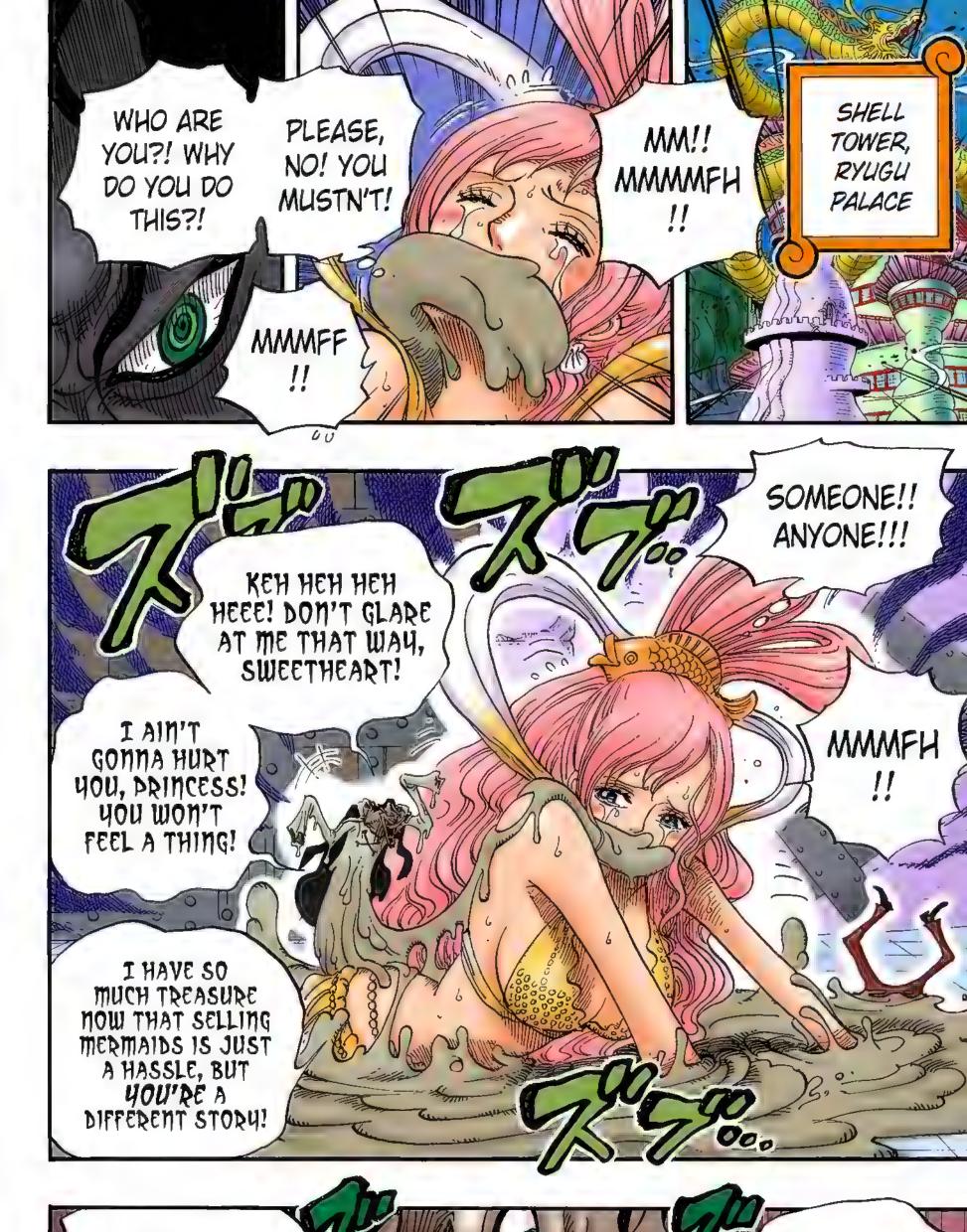












alle all all and an all

I JUST HEARD THAT MY BROTHER AND THE REST ARE AT THE HARBOR!! LET'S TAKE A LITTLE TRIP INTO THE NEW WORLD TOGETHER!!

ALL I'M GONNA DO IS KNOCK YOU OUT FOR A LI'L BIT!











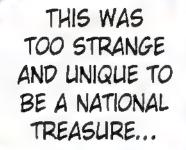
SO IT'S TRUE ... HUFF ... THAT'S WE NEVER THE ENERGY STEROIDS RIGHT ... I FOUND OUT WHO WERE THE LEGENDARY STOLE THEM! DID IT ... AND HIS PILLS STORED INSIDE MAJESTY CHOSE TO THE TAMATE HIDE THE TRUTH TO WEEZ TREASURE BOX! AVOID A PANIC. 11



AND NOW THAT I THINK OF IT, THAT WAS AROUND THE TIME THAT YOU LEFT THE ROYAL GUARD, HODY.

I REMEMBER TEN YEARS AGO, WHEN THE CONTENTS OF THE BOX SUDDENLY VANISHED...

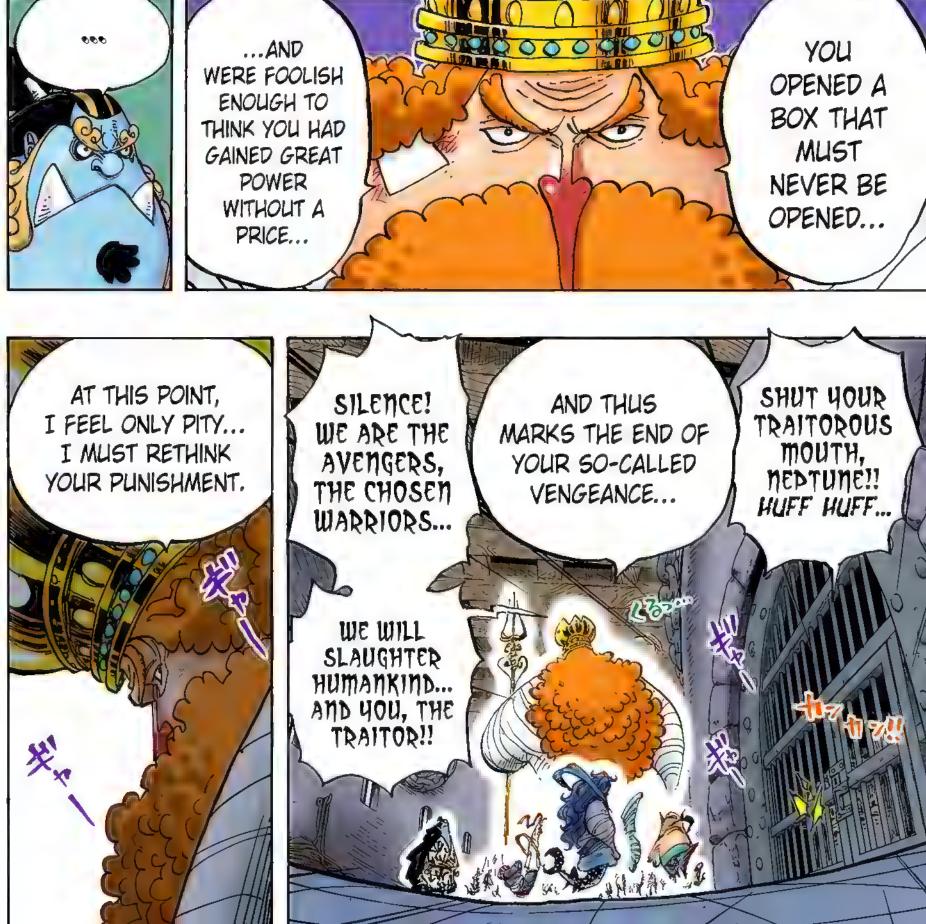
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I SUSPECT IT WAS ACTUALLY A DANGEROUS DRUG THAT WAS LABELED A "TREASURE" IN ORDER TO KEEP IT OUT OF THE PEOPLE'S HANDS ...

THE PILLS INSIDE THE TAMATE BOX ARE SO ANCIENT THAT EVEN THE LEGENDS SURROUNDING THEM HAVE GROWN VAGUE ...

SOME TALES SAID IT GAVE ONE THE STRENGTH OF A THOUSAND...OTHERS SAID THEY AGED THE IMBIBER!





...WHO WOULD EVEN DESTROY A NATION FOR THE SAKE OF HER SWEETS!!!



...TO BE ENJOYED AT THE FEAST.

Chapter 651: A VOICE

FROM THE NEW WORLD



ONE PIECE



I GUESS YOUR ONE PUNCH KNOCKED HIM OUT COLD. THAT'S NO FUN. MEANWHILE, LUFFY, HAVING RETURNED TO THE MAIN ISLAND TO SEARCH FOR CARIBOU...

CHECK IT

OUT !!

SANJI

!!

HIM! THAT

WAS EASY !!

















BIG MOM PIRATES FIGHTER (OF THE LONGLEG PEOPLE) BARON TAMAGO

SIL

11/11

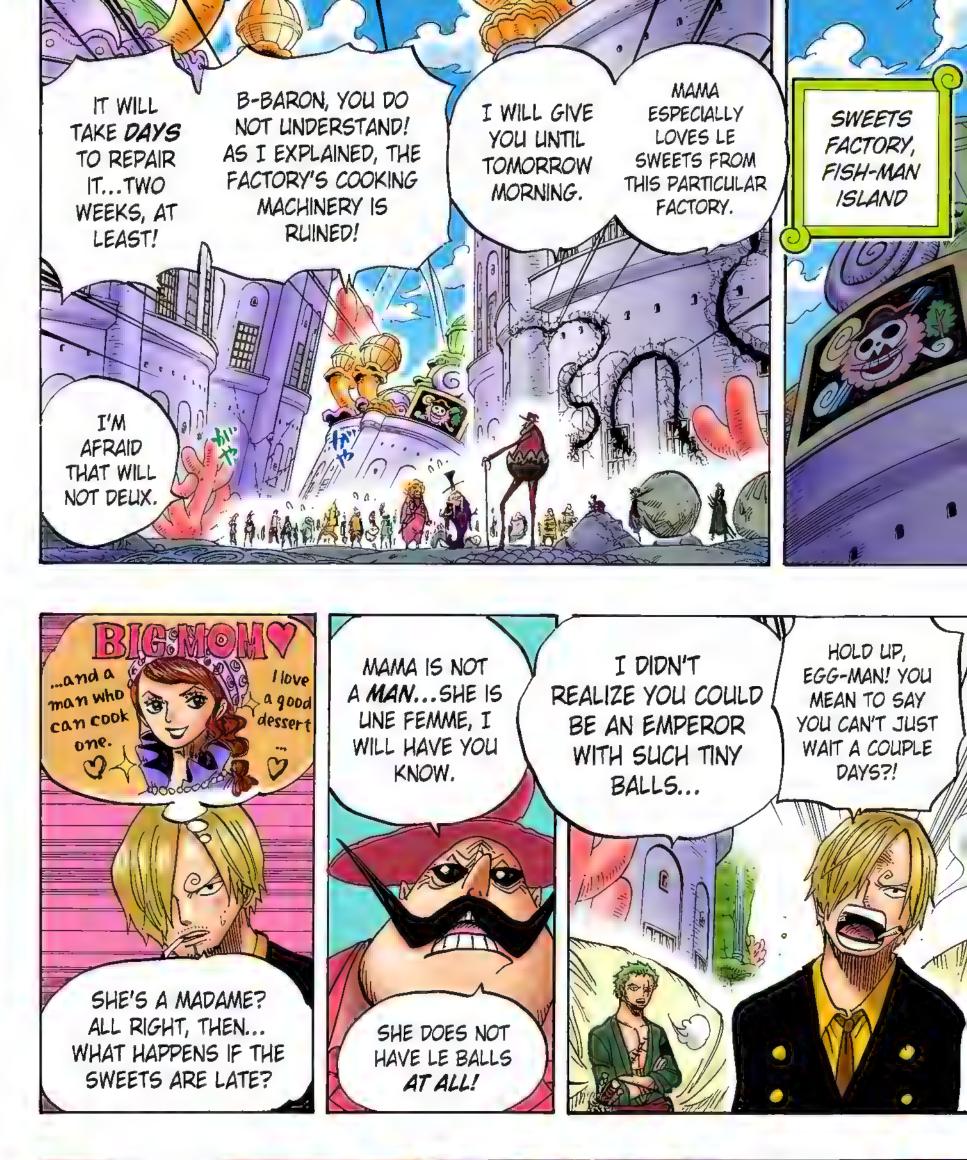
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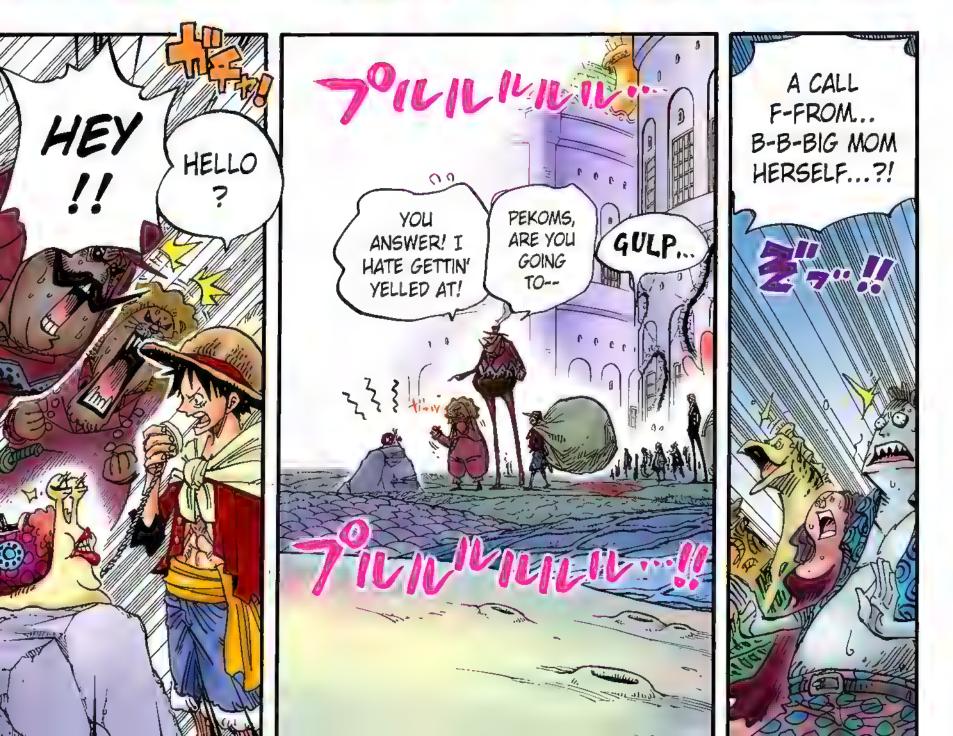


Fagzers

...TO BRING FISH-MAN ISLAND TO UTTER RUINATION !!! THE ARRANGEMENT IS VOID!! BIG MOM WILL SEND HER FIERCEST CORSAIRES...



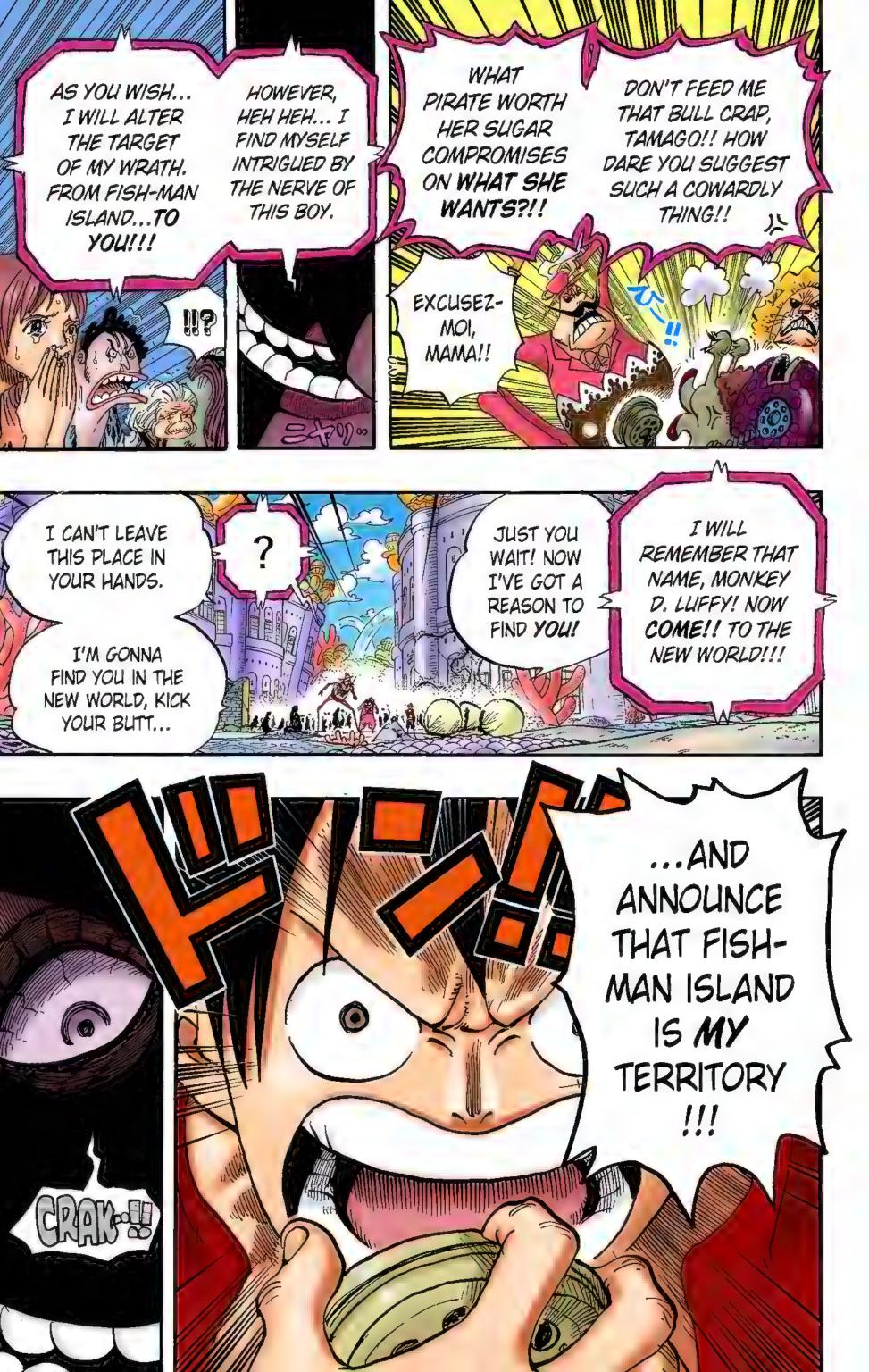




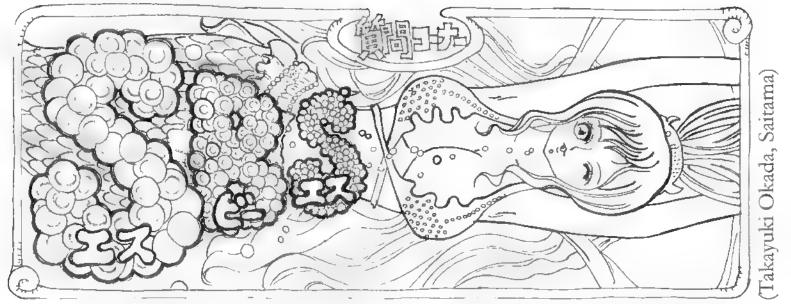








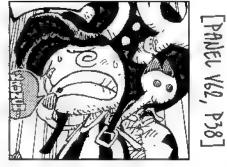
SBS Question Corner



Q: Odacchi, Odacchi, Odacchi, Odacchi, Odacchi!! There, I called your name five times for no good reason! Hello, here's my question. It's one of the serious ones for once. On pages 198-199 of Volume 64, Chopper says he only needs Rumble Balls for one form, and the other six he can transform into at will. Does this include Guard Point? On page 38 of Volume 62, Chopper ate a Rumble Ball and turned into Guard Point. How come?! Explain it...or I'll stop being your fan!!

--Odacchi Supporter

A: Yes, you're right. In Volume 65, we found out that Chopper can use his monster form safely with a Rumble Ball. Which means that he doesn't need them for the other forms! What does this mean? Take it away, Reader "Escape is the Best Form of Cowardice"!!

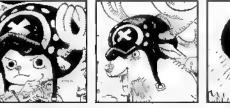


Q: In Chapter 605 of Volume 62, Chopper eats a Rumble Ball-like object before using Guard Point, but with his new training, Chopper shouldn't need it. Of course, I understand he was just eating the popular new Rumble Ball Candy, but I'm sure plenty of readers were tricked into thinking it was an actual Rumble Ball! Stop trying to confuse us, Chopper!!

--Escape Is the Best Form of Cowardice

A: Geez! Thanks a lot for confusing everyone, Chopper! Honestly! Do you have any idea how many readers sent me letters about this? You shouldn't be chowing down on candy on the sea floor! So anyway, let's take a look at Chopper's present forms!







Can transform into at will (sometimes he likes to eat Rumble Ball candy for fun)







Brain Point

Walk Point

Heavy Point

Kung-fu Horn Point Guard Point Point

Monster Point

Requires Rumble Ball (three minutes)

Chapter 652: A PREMONITION OF STORMY SEAS



DECKS OF THE WORLD, VOL. 34 "SHIFT STATION— SUNDAY SPECIAL, STATIONMASTER CHIMNEY"





IT IS ONLY THROUGH AND ONLY AFFILIATING NOT AT ALL. BEING THIS CONNECTION OF THAT? IT SEEMS OURSELVES A LEADER HOLDS YOURS THAT FISH-MAN WITH ONE OF THE A GREAT BOON NO PARTICULAR ISLAND HAS REMAINED TO THE ISLAND, FOUR EMPERORS ALLURE FOR ME. SAFELY INTACT UNDER AS WELL. IN THE NEW BIG MOM ... WORLD ... \bigcirc



...IS SIMPLY THE BEST METHOD OF ENSURING THE SAFETY OF MY MEN. B





IF I AM TO CUT MY OLD TIES, I WOULD HAVE TO GO BACK ON MY



WORD

... AND THERE IS SOME POSSIBILITY THAT THIS WILL ANGER BIG MOM IN A WAY THAT COULD BRING HARM LIPON THE ISLAND.



















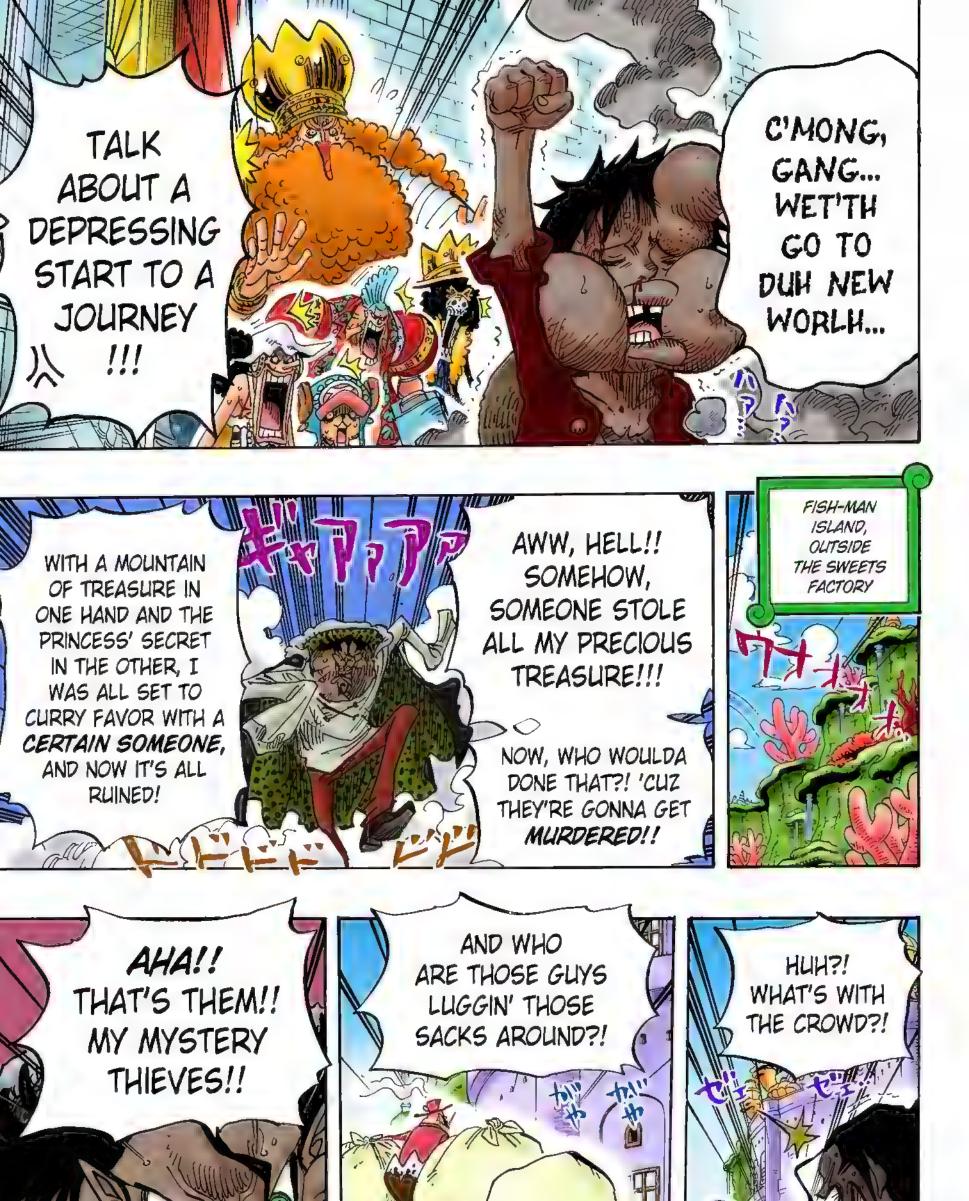




OOH!







TIME FOR SOME PREMATURE BURIALS !!





















!!!

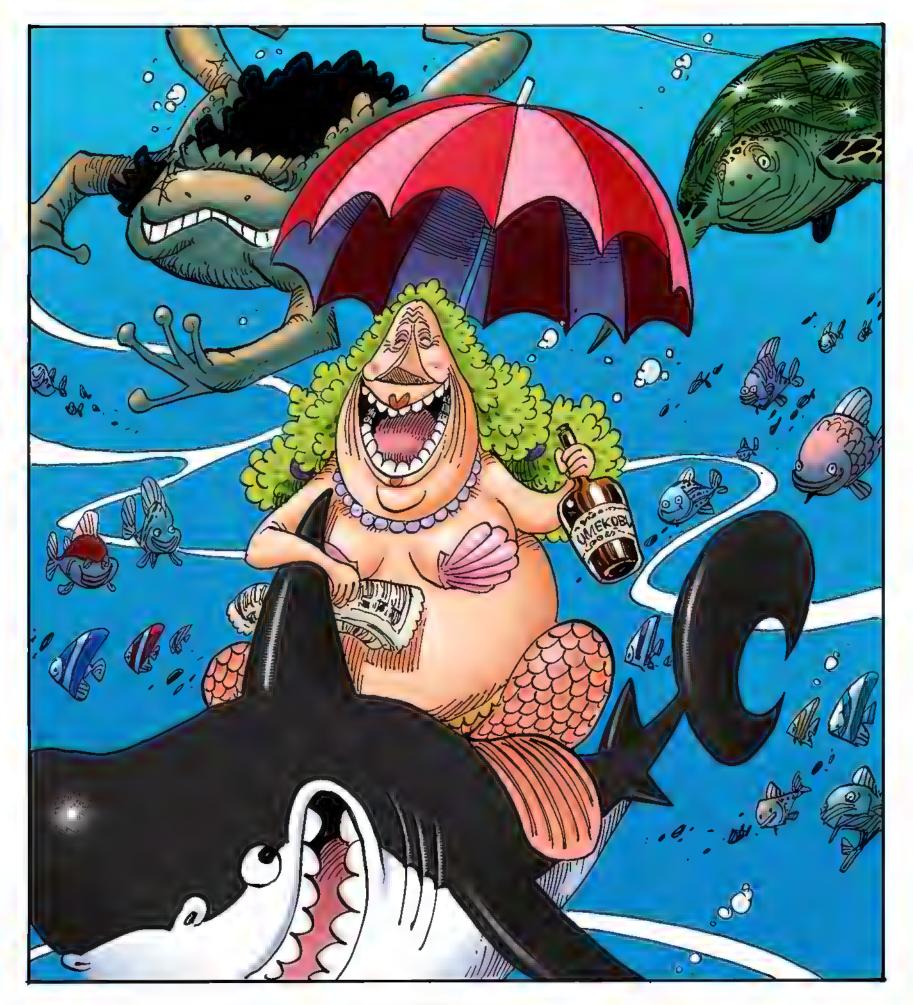
I KNEW THAT ALREADY, YOU IDIOT...







Chapter 653: THE HERO HAT



DECKS OF THE WORLD, VOL. 35 "ICEFISH MERMAID KOKORO'S ELEGANT DAY OFF"







I'LL NEED YOUR HELP TO GET THE CAFÉ ALL THOSE CUSTOMERS WE LOST BECAUSE OF THAT

















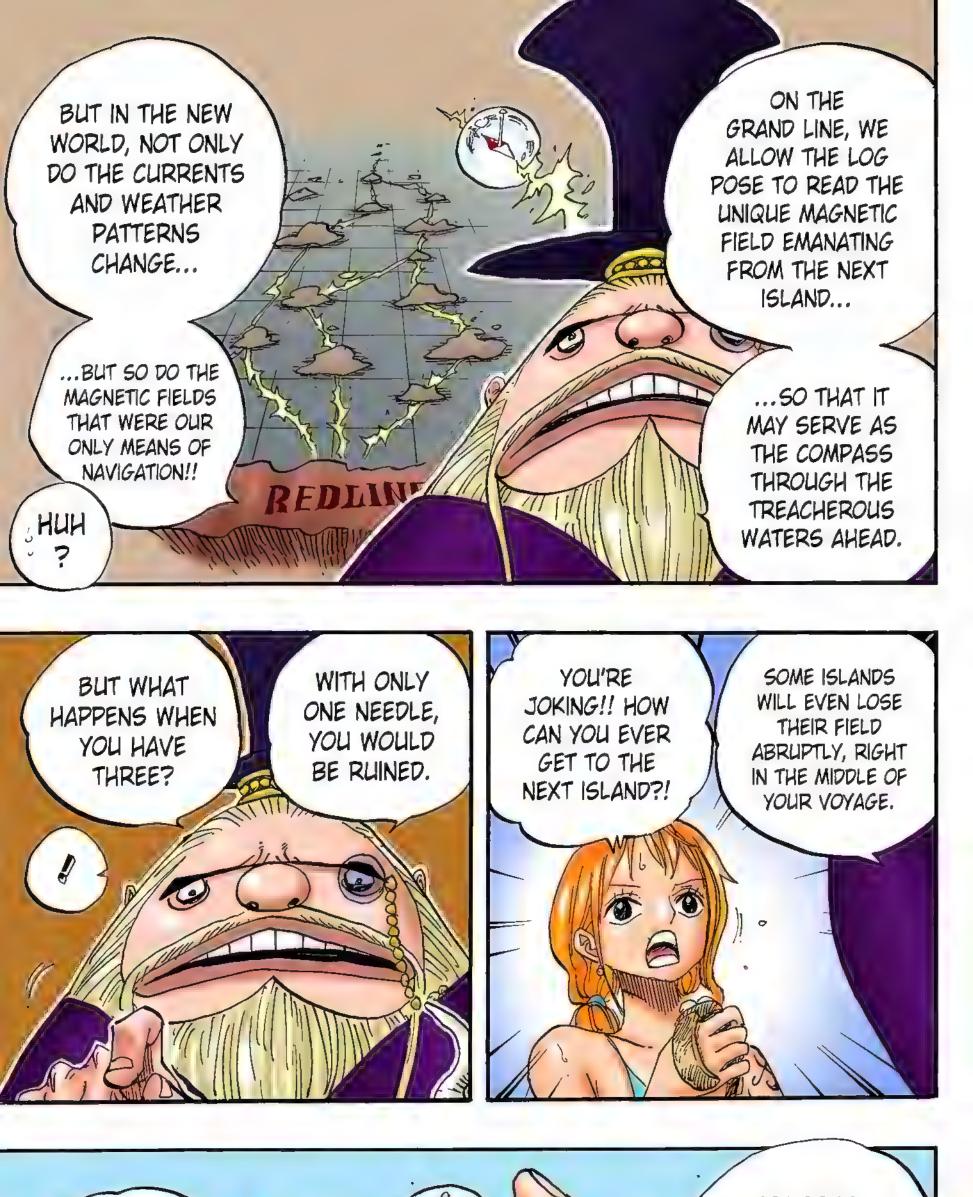
B

P



YOU SIMPLY CAN'T TRAVEL

UP THERE WITH ONLY ONE NEEDLE TO FOLLOW.







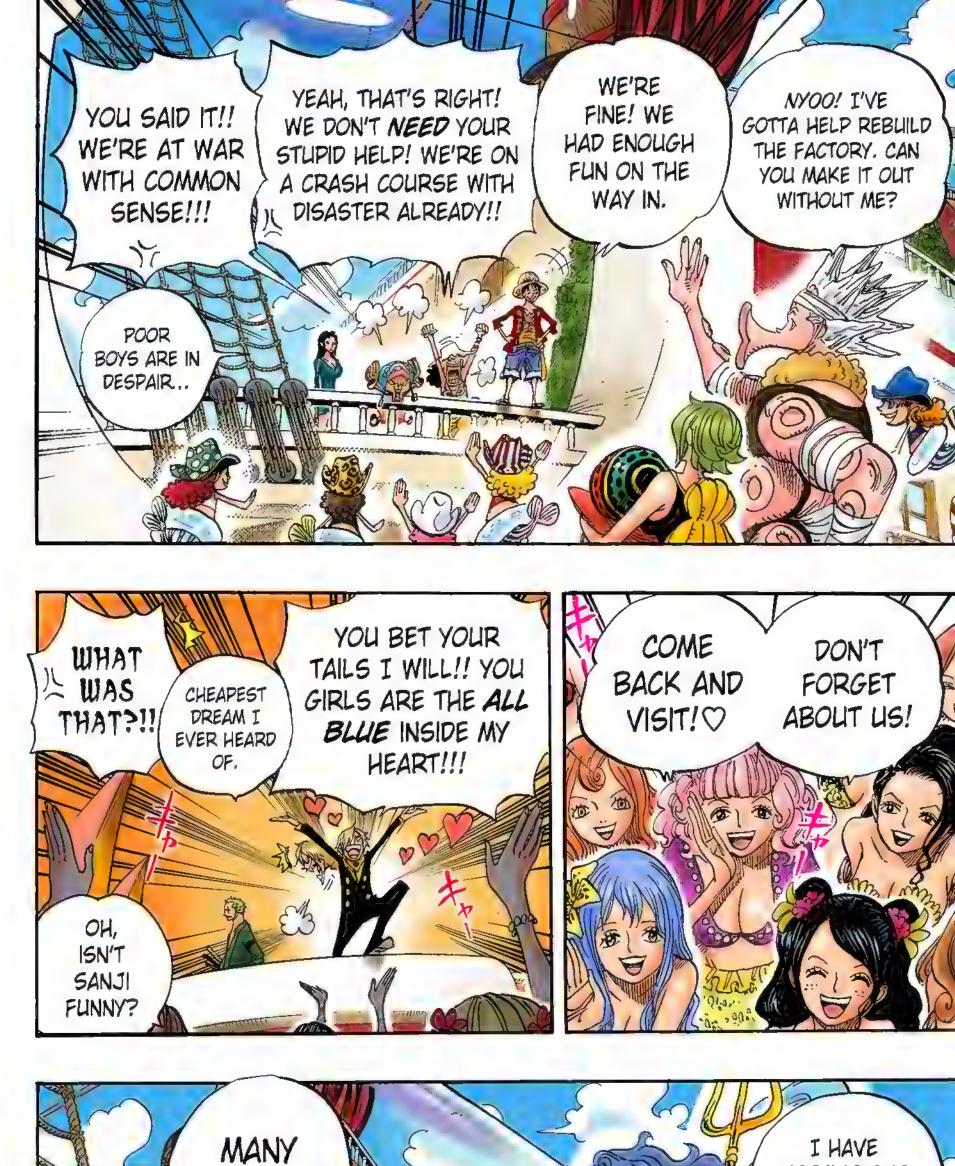






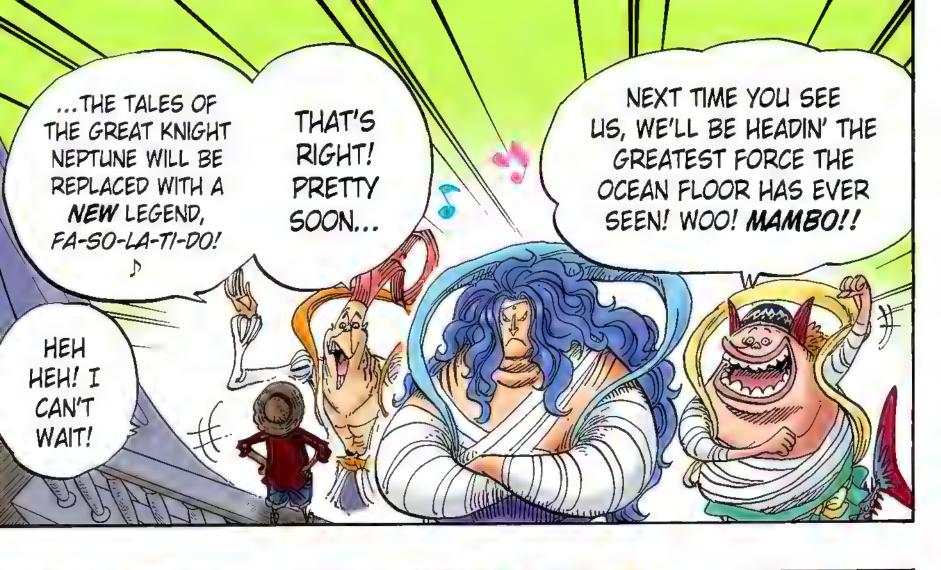
I'VE GOT THE HANG OF THE SURFACING CONTROLS TOO! SHALL WE?!

SAIL!

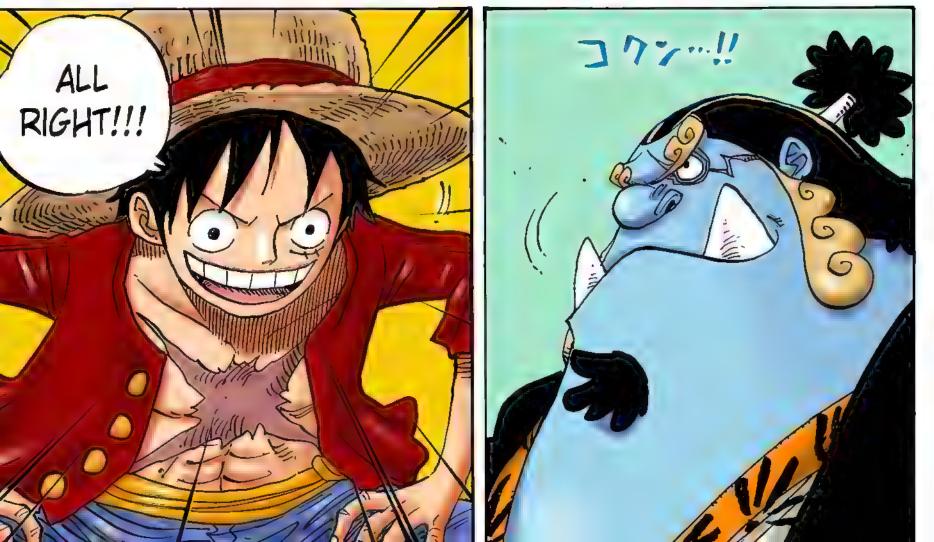


I HAVE NOTHING BUT

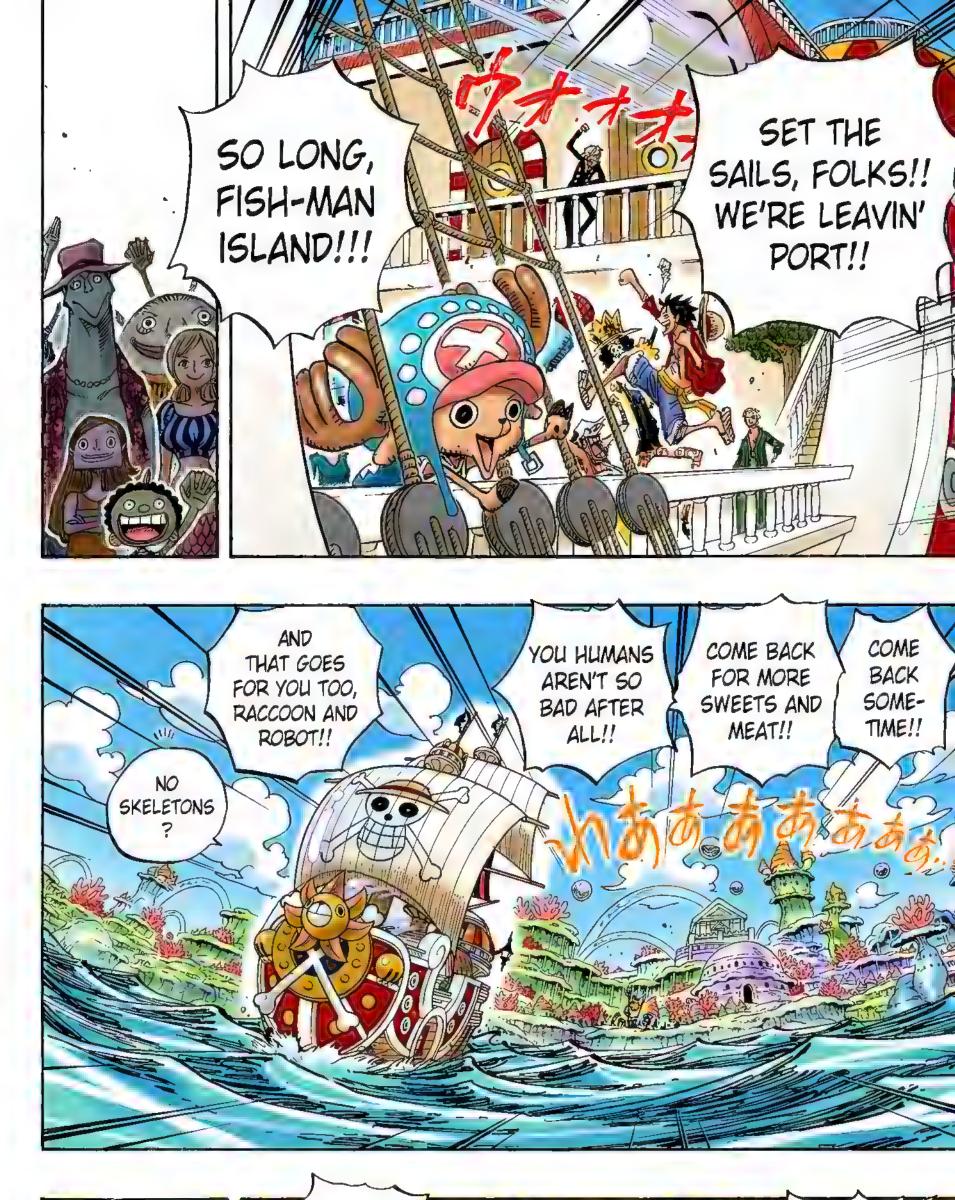


































10 mm

...WILL BECOME THE KING OF THE PIRATES!!!





- SBS Question Corner Ponio, Aichi) Mr. Odacchi!! You once claimed Nami was an I-cup... Has her bust size changed in the New World? What cup is she now?? Tell us! --♡Riko♡Emi♡Nanami♡ A: Trust me, I've Been getting this question from the moment we came back from the time-skip. It's time to Bring an end to this. There's only one man for the job: Sanjiiii! Sanji: You rang?! What's up, you need my bust scope? Okay, time to lock on! Nami and Robin's....Squirt!! A: San jiiiiiii!!? Okay, what cup size do you think Nami and ROBIN'S BUSTS are? Send me your ideas (^^)!! (+ Gave up) Q: In Chapter 653, Franky mentions special wood that floats really well. It occurred to me, is this related to the incredible floating wood that kept Mr. 3 afloat in water in Chapter 175, back in Alabasta?! What's the answer?! --Daicha A: You noticed? Excellent! In the SBS Corner of Volume 25, I revealed the truth Behind Mr. 3's incredible buoyancy despite his Devil Fruit Powers, and this is the same thing. This Vol. 19, page 18. is what I was talking about back then! Let me guess ... you all thought I was just making it up back then to cover up a mistake, right? Wrong! I already had this entirely...planned out... No, really! Y-y-you gotta believe
- **Q**: I've noticed that pretty much all the women in One Piece are well endowed, while the men are all ripped with huge six-packs. My mom says this is the manifestation of the ideal body you wish to have, Mr. Oda. Is that right?

me!3



--I Love Marco!!

That's right. I want to have huge, Beautiful Breasts!! A: (Correct reaction: "Not the other kind?!!" 3)

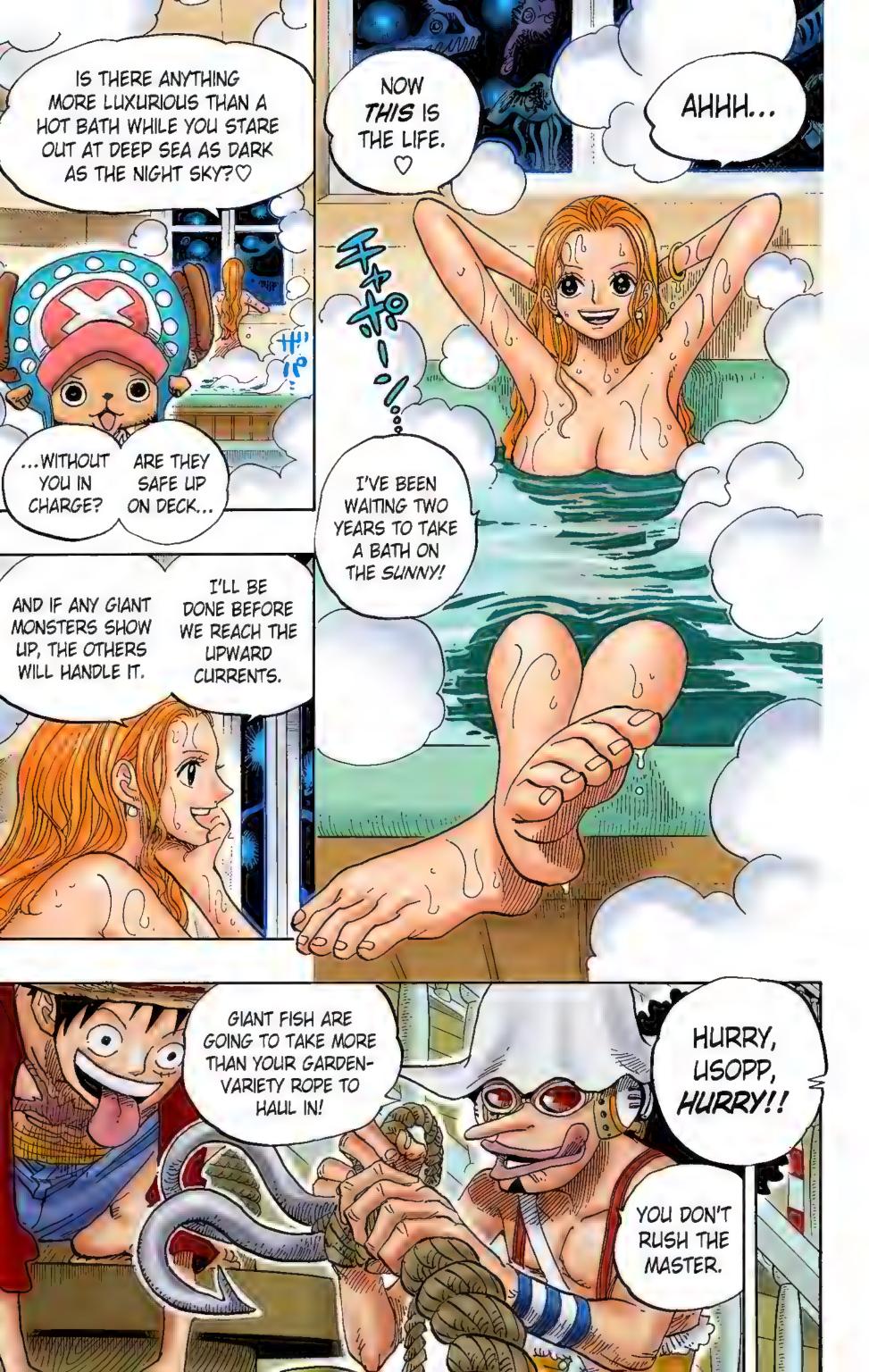


Chapter 654: A GAM OF WHALES



DECKS OF THE WORLD, VOL. 36 "WATER SEVEN—MOZU AND KIWI'S BAR"







GUM-

WELL, WHATEVER THE CASE...









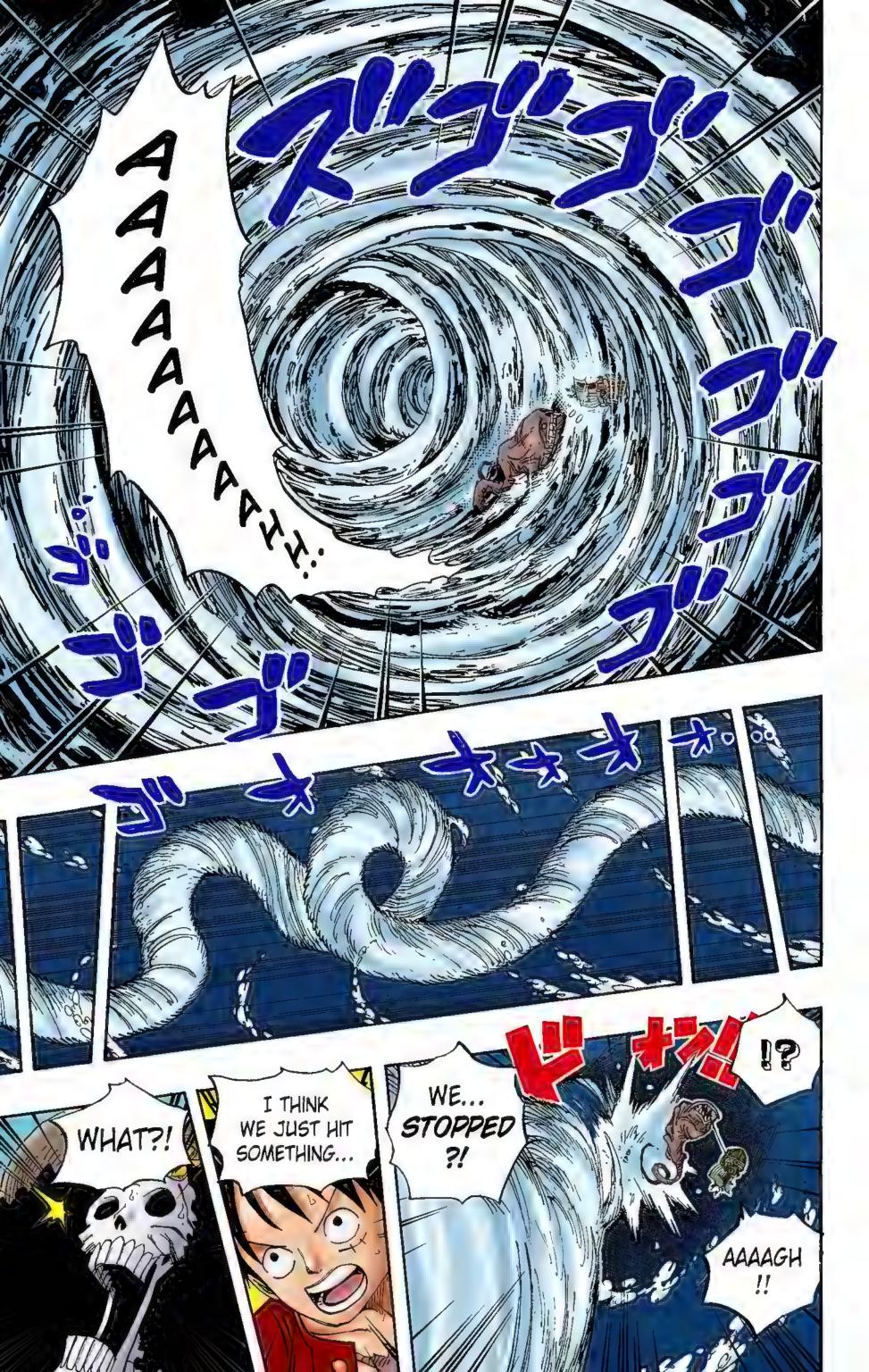






















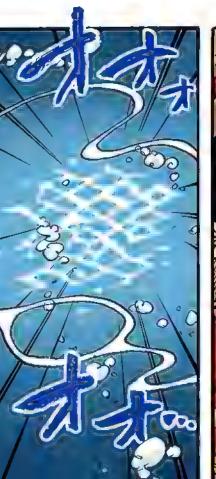










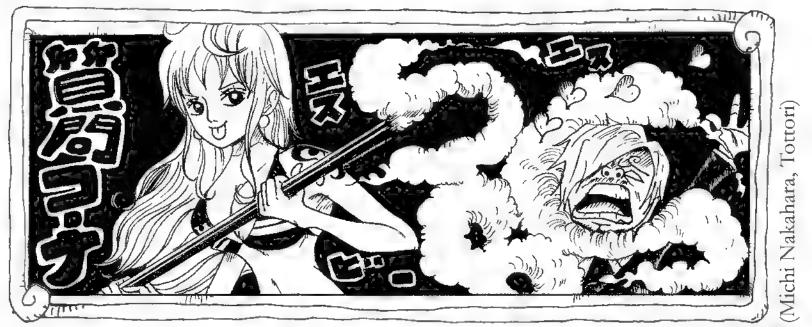








SBS Question Corner



Q: Hello, Mr. Oda! When Sanji met the mermaids in Volume 62 and had a huge nosebleed, Chopper claimed he had "type-S" blood. Isn't that kinda weird? What other blood types are there? Give us the blood types of the entire crew while you're at it!



--Bepo

A: Okay, here.



They're mostly split Between F, S, X and XF. But elsewhere around the world, Blood types are known By different designations, so in some places they'd Be considered types A, B, C, and so on.

Q: Odacchi!!!! Question!! Is this guy [] on p.55 of Volume 62 the

same as this guy? [→] It is, isn't it?! When I looked up "hideous creatures," it turned up a picture of this guy ([→])!!!!! How did you find



it, Odacchi? Were you looking up hideous creatures too? You must have a lot of free time...

--Now In Class

A: Yes, that's it. The very same. But I don't type in weird searches like that. Mine are way weirder. This creature is known as a Blobfish, and you'll always see a picture of one in any BOOK on deep-sea fish. (Because it's so weird) Of course, they're not the size of ships, as they are in the story. It's a real deep-sea fish that grows to about a foot in length. It's also the same fish Luffy wanted to eat with mayonnaise just now in Chapter 654.



Chapter 655: PUNK HAZARD



DECKS OF THE WORLD, VOL. 37 "WATER SEVEN— GALLEY-LA COMPANY'S GENIUS 10-YEAR-OLD SECRETARY"











... THAT EVEN THE NAVY DOES NOT DARE TO BREACH THEIR TERRITORY.









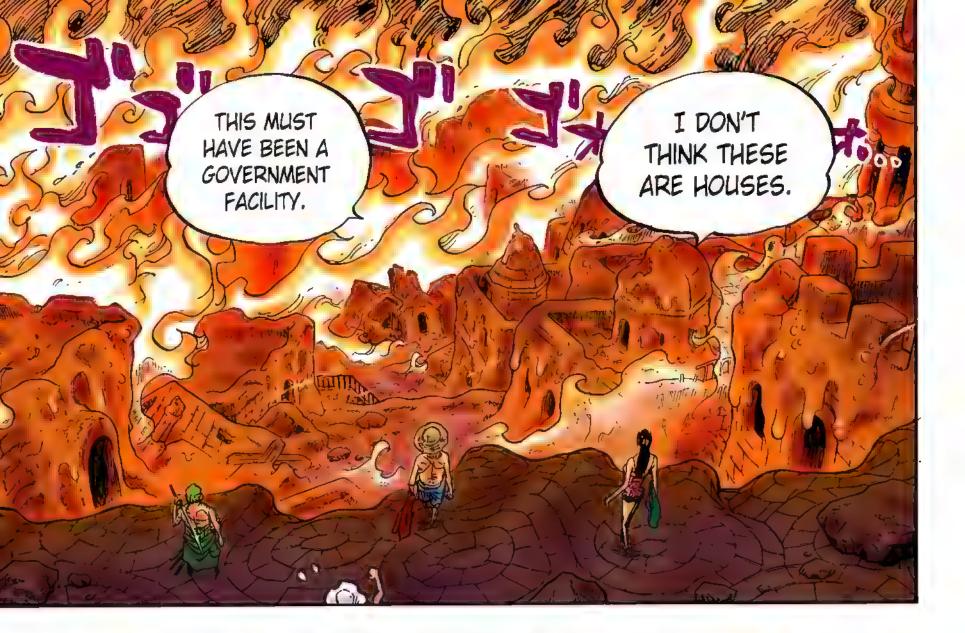






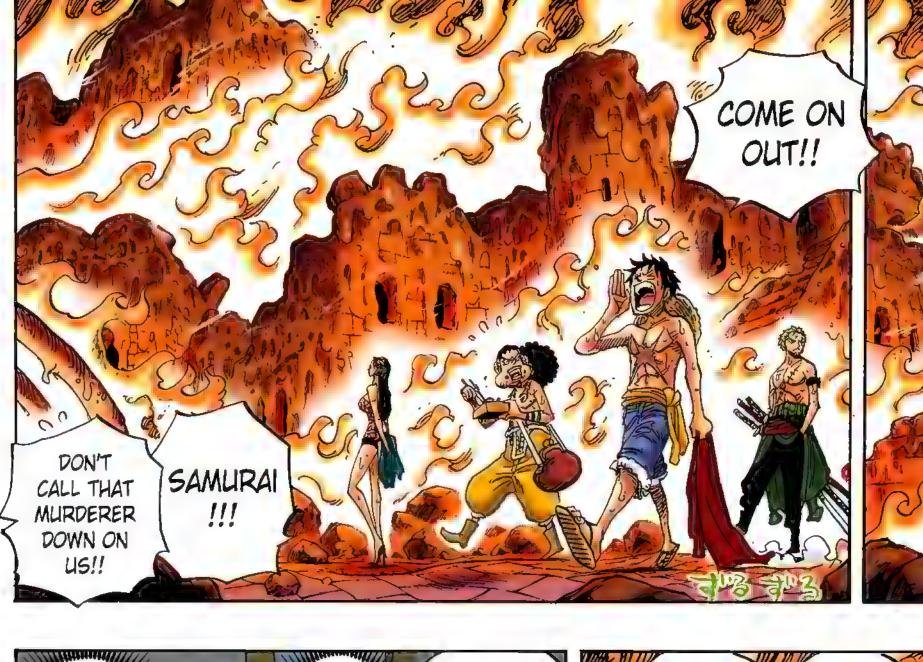














DIOT.

WHEN IT'S

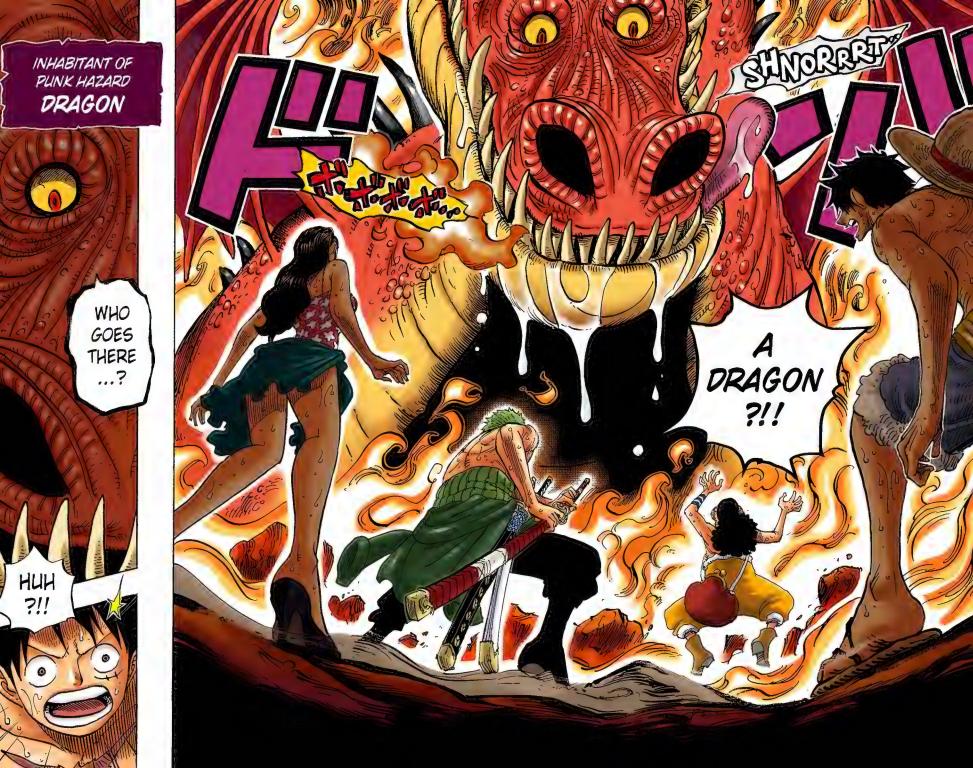
MAKE ANY

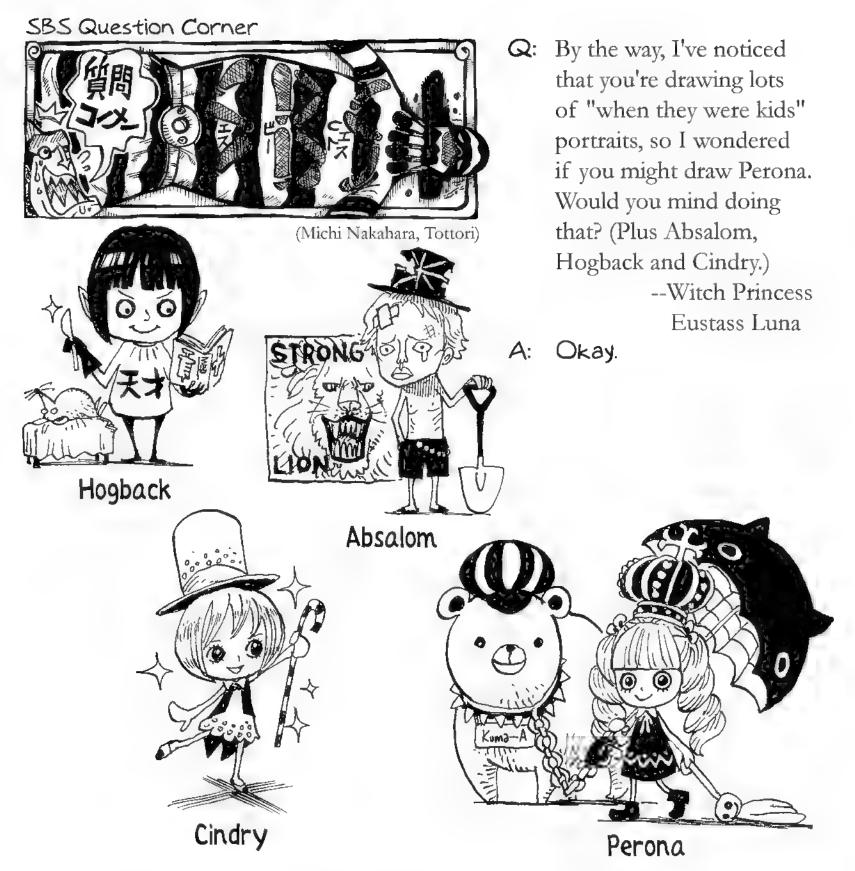


REASONING

ISLAND OF







- Q: Hello, Mr. Oda! All the young mermaids at the mermaid inlet are so beautiful. So I was wondering, what was old lady Kokoro like when she was young? Draw her for us!!
- A: Okay. This is the end for the questions this volume. See you next time!







Chapter 656: ADVENTURE ON THE BURNING ISLAND





DECKS OF THE WORLD, VOL. 38: "WATER SEVEN— THE SECOND SEA TRAIN IS COMPLETE"



BUT IT'S VERY CLEARLY THE SAME FORM DEPICTED IN LEGENDS AND TALECT



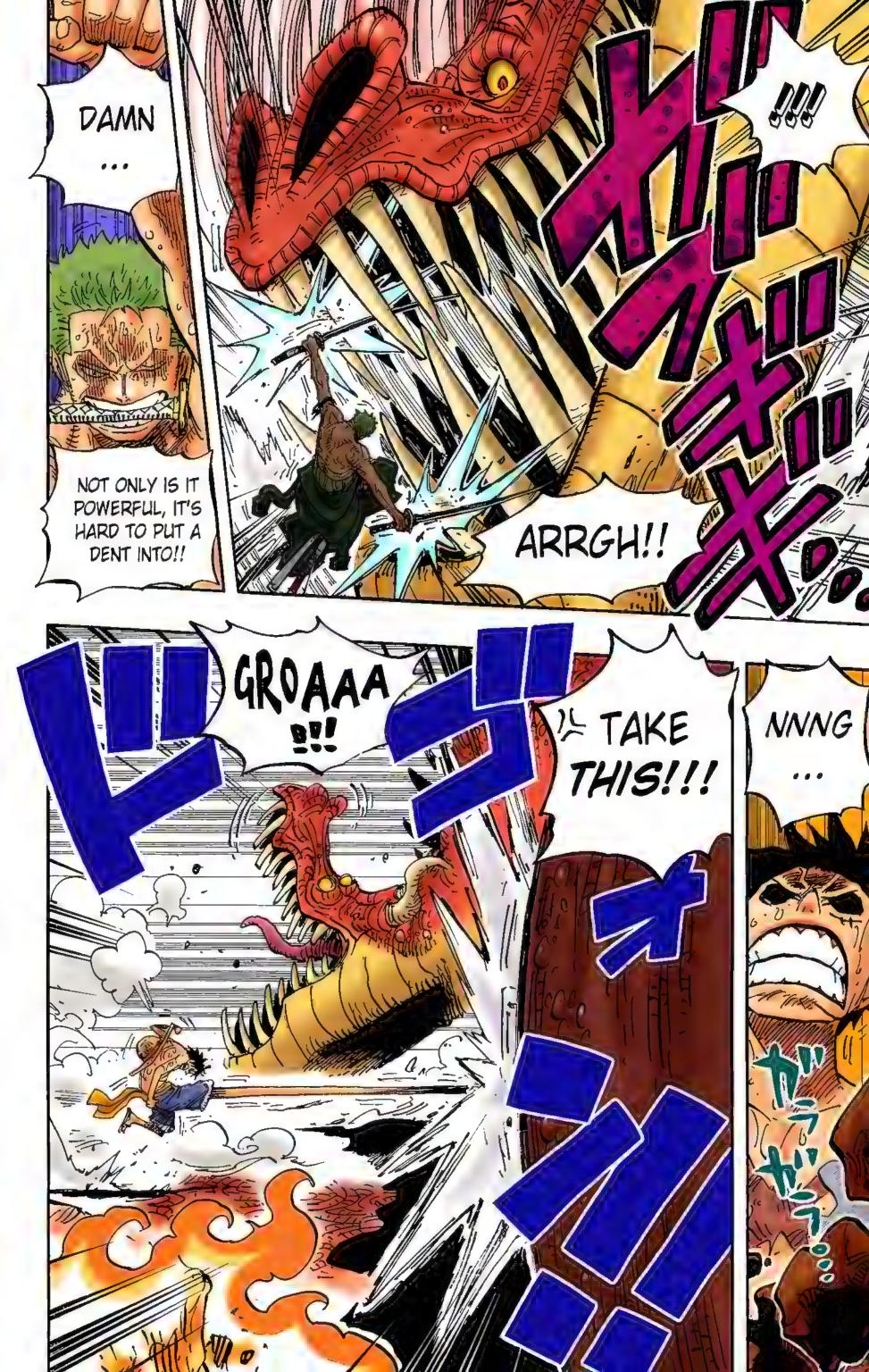




















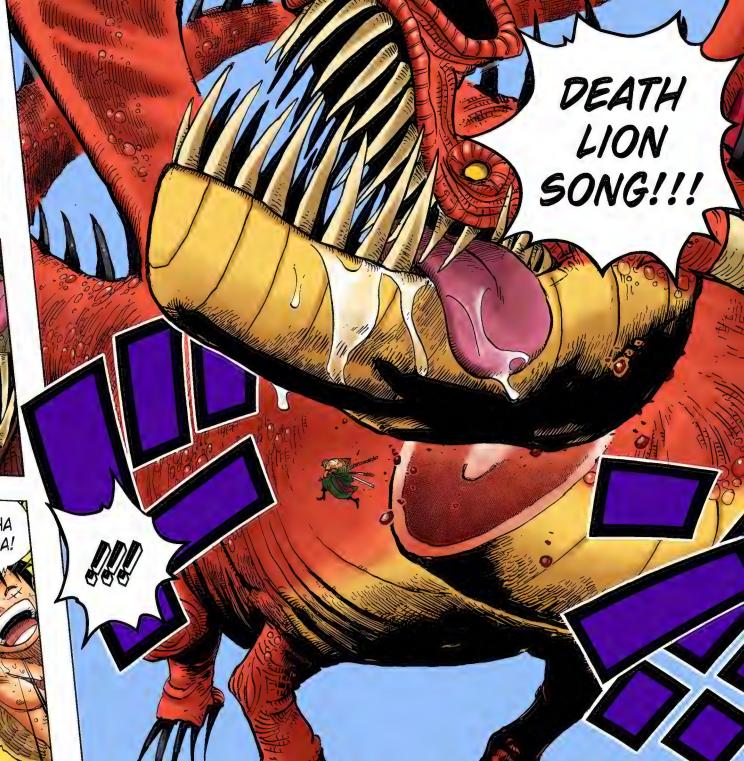


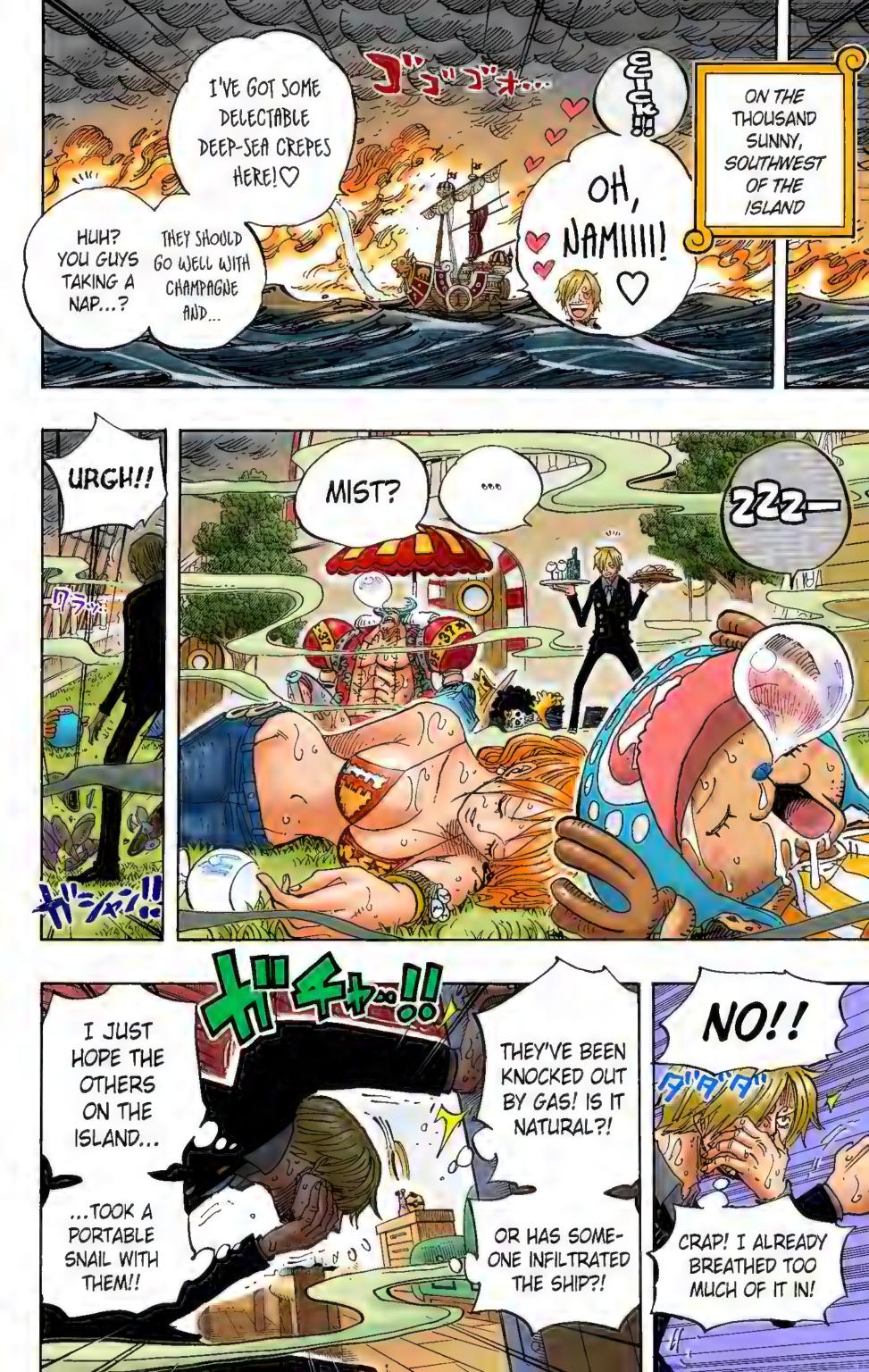


Allen



















AHH! I'VE BEEN PU-PU-PULLED OFF AND GIVEN MY FREEDOM!!



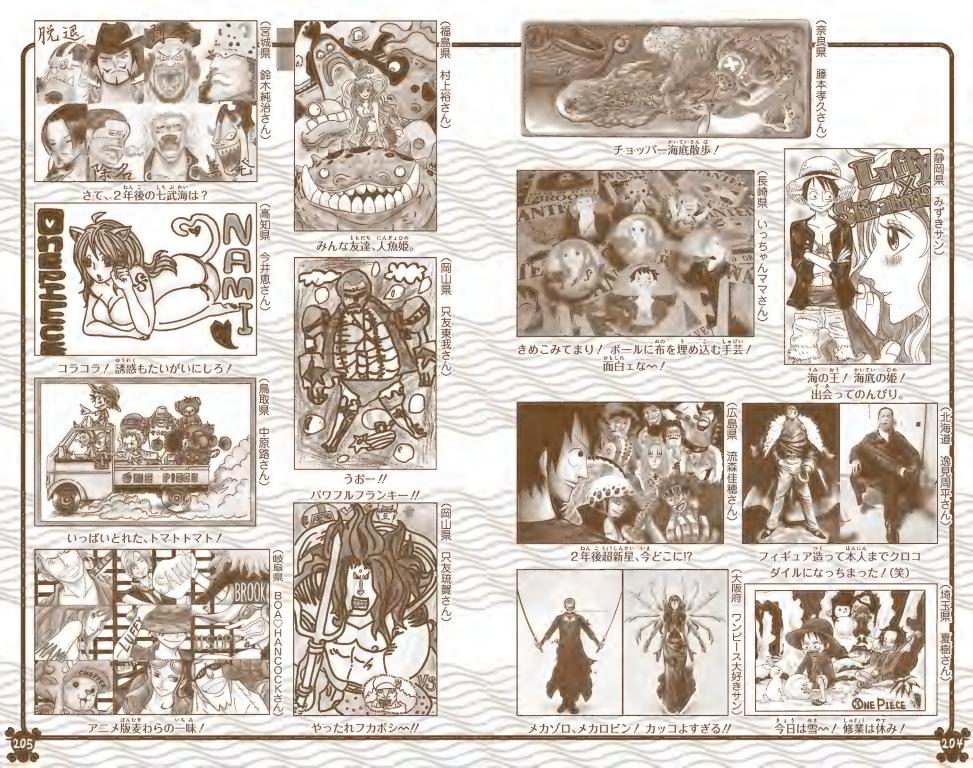
COMING NEXT VOLUME:

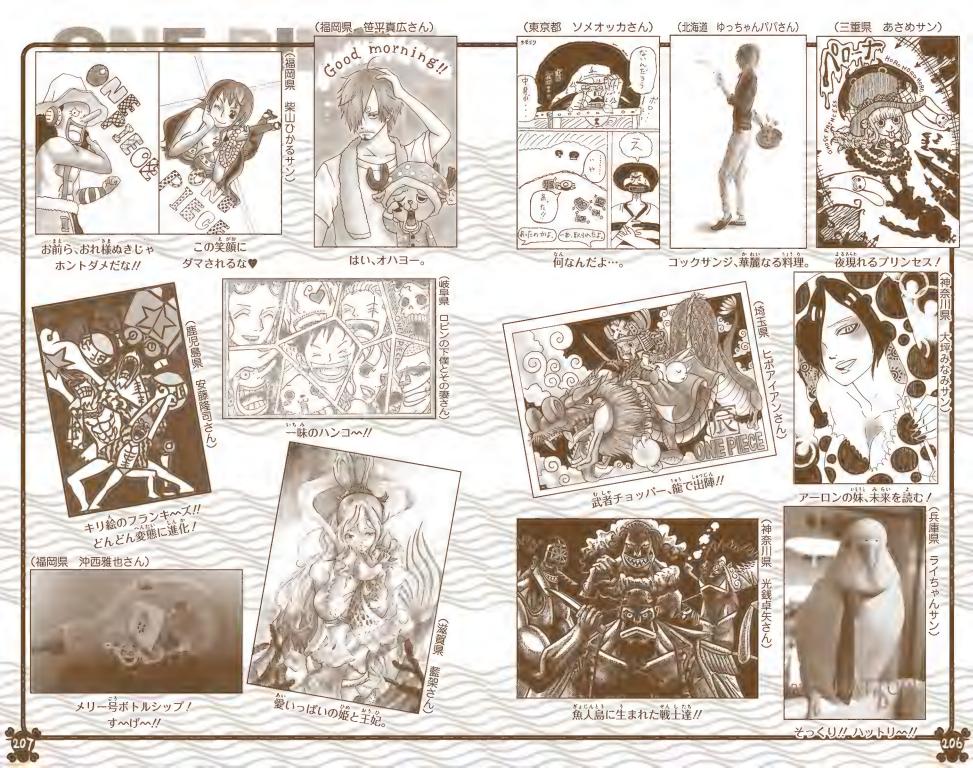


Dragons, samurai, and knockout gas! The Straw Hats find themselves on the mysterious Punk Hazard Island, and things quickly go from bad to worse! The crew may have defeated the powerful New Fish-Man Pirates, but new troubles await as they make their debut in the New World!

ON SALE JUNE 2013!

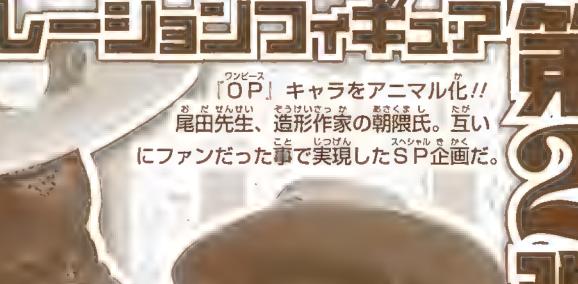












Kas E

超形前 朝晨

※フィギュアは全て製作 中のものです。デザイン 等変更となる場合がございます。 ※情報は 2012 年 5 月現 在のものです。

マーシャル・D・ティーチaSカバ& エドワード・ニューゲートaS白クマ 原型を鋭意製作中だぞ!!

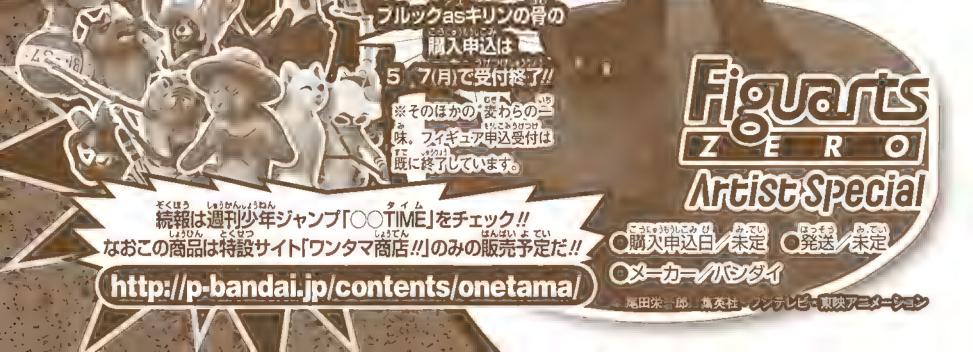
設画家

エースを筆頭に

3体がやって来る!

トガス・D・フ

民田栄三良



astr

フランキ



- ★ Hello, hello! I've received many postcards asking about another One Piece movie. After Strong World in 2009, we did a fun little thirtyminute 3D CG movie, but it's been a full three years since there was a feature-length animated One Piece film. Well, it's coming on December 2012, which is still several months away at the time I'm writing this...but at least it's all been announced now! Woohoo! Clap clap clap!!
- ★ Two and a half years ago, I did a Bunch of Magazine and newspaper interviews where I flatly stated, "I will never work on a movie again." I mean, I honestly thought it was going to kill me. There was so much work to do, yet my Bosses and readers would be angry if I skipped a week in Shonen Jump, while the movie staff got impatient if I spent too much time on the manga. What am I supposed to be, some kind of middleman?! Talk about stuck between a rock and a hard place!!
- ★ So anyways, my dialogue with movie staff over the last two and half years has gone like this. They'd ask, "What's next?" And I would respond, "I'm not doing it."
 - "Oh, can you at least take a look at what we have so far ...?"
 - "Oh, interesting."
 - "So here's the rough plot."
 - "Hmm, this part isn't really up to snuff."
 - "What about this?"
 - "Ahh, that's much Better."
 - "We'd like to use this character in the movie."
 - "Wait...then I have to think of what would happen after the two-year skip...But the fans aren't going to like this, are they?!"
 - "Okay, then could you just do that?"
 - "Fine, But that's it."
 - "Also, this."
 - "Okay, just this."
 - "Also, can you just check this real quick?"
 - "Okay, But that's it."
 - All right, already 13 111 do it!!?

Executive Producer: Eiichiro Oda

Geez, talk about heavy!! But I said I'll do it, and I'll stand by my word!!! I'm not taking half-measures with this movie!! Of course, there's lots of stuff I can't reveal at this point. All I can say is that there are some incredible people working on this film. There'll be more information in future volumes. I hope you're all excited! The movie staff sure is!





*Z、の名と共に、明らかになった劇場映画の公開日!!背後に映るシルエットは一体…!?



総合プロデューサー 尾田栄一郎 監督 長峯達也 脚本 鈴木おさむ 作画監督 (STRONG WORLD作画監督) オープニングテーマ 中田ヤスタカ (Capsule)

セット

ワンピースフィルム ゼット SINE PIECE FILM

一の情報は、2012年4月現在の情報です



デジタルカラー版 **ONE PIECE** 66巻

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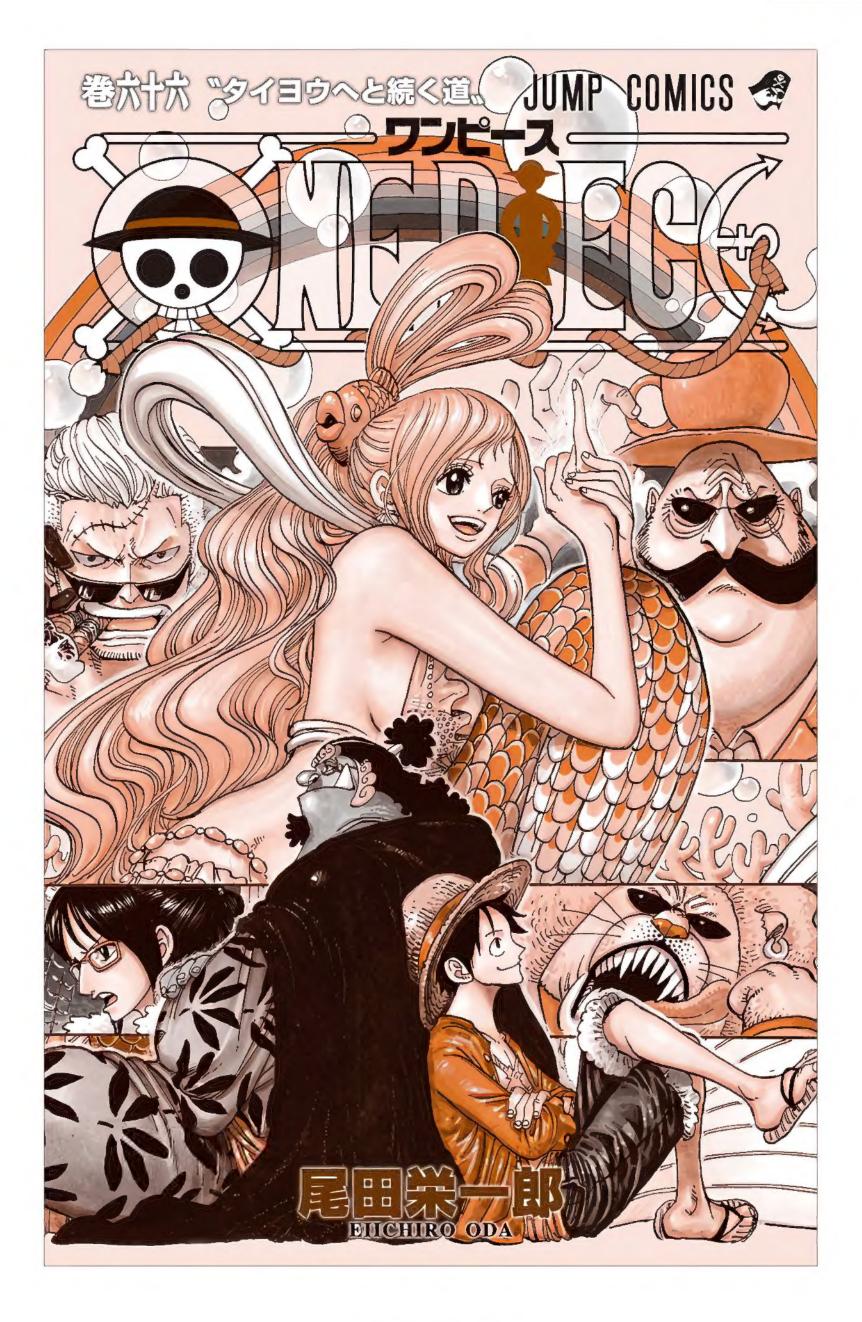
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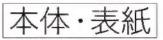


背表紙・カバー折り返し

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EXTRA PAGES





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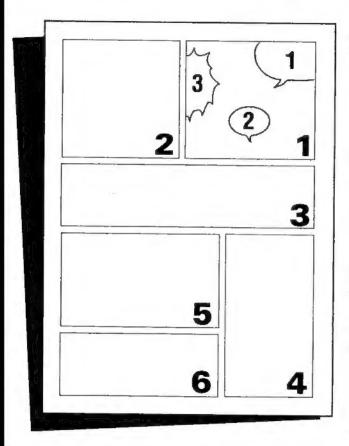




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You're Reading in the Wrong Direction!!



hoops! Guess what? You're starting at the wrong end of the comic!

...It's true! In keeping with the original Japanese format, **One Piece** is meant to be read from right to left, starting in the upper-right corner.

Unlike English, which is read from left to right, Japanese is read from right to left, meaning that action, sound effects and word-balloon order are completely reversed...something which can make readers unfamiliar with Japanese feel pretty backwards themselves. For this reason, manga or Japanese comics

published in the U.S. in English have sometimes been published "flopped" that is, printed in exact reverse order, as though seen from the other side of a mirror.

By flopping pages, U.S. publishers can avoid confusing readers, but the compromise is not without its downside. For one thing, a character in a flopped manga series who once wore in the original Japanese version a T-shirt emblazoned with "M A Y" (as in "the merry month of") now wears one which reads "Y A M"! Additionally, many manga creators in Japan are themselves unhappy with the process, as some feel the mirror-imaging of their art skews their original intentions.

We are proud to bring you Eiichiro Oda's **One Piece** in the original unflopped format. For now, though, turn to the other side of the book and let the journey begin...!

-Editor